
EPA Specification Maintenance and Operations Engineering Technician – Plant Operations Technician



EPA Specification Section 7 – Supporting documents

- Gateway Eligibility Report
- Cohort Registration Form
- Practice Knowledge Assessment, with Answer Scheme
- MOET Portfolio Checklist and Portfolio Index
- Practical Observation Approval Form Guidance

EUIAS Level 3 End-point Assessment for Maintenance Operations Engineer Technician - Plant Operations Gateway Eligibility Report

(Standard Version: ST0154 version 1, 2016; Assessment Plan Version: ST0154/AP02)

Apprentice's details

Apprentice's name:	Apprentice's job title:
Name of Employer:	Name of Training provider:
Employer representatives present:	Training provider representatives present:
Apprenticeship start date:	Apprenticeship on-programme end date:
Gateway meeting date:	
Has the apprentice taken any part of the end-point assessment for this apprenticeship standard with any other End Point Assessment Organisation?	Y / N
If "Yes" please give details:	

Eligibility requirements for MOET

The apprentice must confirm their achievement of the following:

Eligibility requirement	Achieved by the apprentice? Y/N	Evidence (scans of certificates MUST be included)
Achieved English level 2		
Achieved maths level 2		

Gateway Eligibility Declaration

The apprentice, the employer and the training provider must sign this form to confirm that they understand and agree to the following:

1. The apprentice has completed the required on-programme elements of the apprenticeship and is ready for end-point assessment with EUIAS
2. The apprentice will only submit their own work as part of end-point assessment
3. All parties agree that end-point assessment evidence may be recorded and stored by EUIAS for quality assurance purposes
4. The apprentice has been on-programme for a minimum duration of 365 days
5. The apprentice has achieved the mathematics and English requirements as detailed in this document
6. The apprentice, if successful, gives permission for EUIAS to request the apprenticeship certificate from the ESFA who issue the certificate on behalf of the Secretary of State
7. The apprentice has been directed to the EUIAS Appeals Policy and Complaints Policy
8. The employer/training provider has given the EUIAS at least three months' notice of requesting this EPA for this apprentice
9. If the Gateway Eligibility Report is not completed in full, meeting all requirements, and submitted to EUIAS, the end-point assessment cannot take place

Signed on behalf of the employer (print name):	Signature:	Date:
Signed on behalf of the training provider (print name):	Signature:	Date:
Apprentice's name (print):	Signature:	Date:

EUIAS use only:	
EUIAS Sign off:	
Comments/actions:	

Cohort Registration Form (v2)

Section 1 Main Details

Standard and AP number	
Number in cohort, by pathway	
Cohort start date	
Expected Gateway date	

Employer Name	
Lead Provider Name*	

* (this may be the employer).

Employer Contact Name	
Employer Contact Details (address, phone and email)	
Employer Reference Number (ERN)	
Lead Provider Contact Name	
Lead Provider Contact Details (address, phone and email)	
Lead Provider Reference Number (UKPRN)	
Date of Service Level Agreement between EUIAS and Lead Provider (EUIAS to complete)	

EUIAS Unique Cohort Identifier (UCI) Number:

Section 2 Service Details

The scope of the end-point assessment service is listed in Section 4 of the Service Level Agreement agreed with the lead provider.

EUIAS end-point assessment policies can be found at www.euias.co.uk

The agreed pricing is detailed below.

End-point Assessment Price per apprentice	Stage 1 - Registration	
	Stage 2 – Gateway / End-point	
	TOTAL	

Cancellation price for EPA element 1 (specify):	£
Cancellation price for EPA element 2 (specify):	£
Cancellation price for EPA element 3 (specify):	£

Re-sit / re-take price for EPA element 1:	£
Re-sit / re-take price for EPA element 2:	£
Re-sit / re-take price for EPA element 3:	£

Cancellation charges (these are in line with section 10.9 of the Service Level Agreement)	
Less than 48 hours	Payment in full for the specific end-point assessment activity plus any travel and subsistence costs incurred and any additional assessment(s) that cannot be rescheduled due to the assessment plan stage requirements
More than 48 hours but less than 5 days	50% payment of the full payment for the specific end-point assessment activity and any travel and subsistence costs incurred that cannot be cancelled
Greater than 6 days but less than 10 days	25% payment of the full payment for the specific end-point assessment activity and any travel and subsistence costs incurred that cannot be cancelled
More than 10 days	No additional charge for the specific end-point assessment activity
Other (if applicable)	

Additional Service Charges (insert details as applicable):

EUIAS – supplied assessors/technical experts: Assessors supplied by employer	£
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Invigilation:	£ (per invigilator)
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EUIAS approval of additional/alternative assessment facilities:	£ (per site)
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Learner/employer workshops, technical briefings etc:	£ (per briefing, plus travel expenses)
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Section 3 - Account Registration for Finance and Invoicing (if not provided in a previous Cohort Registration Form)

To be completed by the main provider (the organisation on the Register of Apprenticeship Training Providers (RoATP), that will be contracting with the EUIAS on the employer's behalf).

Use details already provided:	Yes / No
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Or complete the information below:

Lead Provider Name			
Address and Postcode			
Contact Name		Telephone No.	
Email Address		Company No	
Email Address for Statement		VAT no.	

Invoice Details – if different from above

Contact Name		Telephone No.	
Invoice Address and Postcode			

Account Payable Details – if different from above

Contact Name		Telephone No.	
Invoice Address and Postcode			

Purchase order number/details for Stage 1 payment

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Section 4 - Declarations

Employer Declaration

This is to confirm that the [employer] has selected the Energy & Utilities Independent Assessment Service (EUIAS) as their end-point assessment organisation for the stated apprenticeship standard and cohort, and that the details supplied in this form are correct.

Employer Name

Contact Name:

Job Title:

Signature:

Date:

Lead Provider Declaration (this may be the employer)

This is to confirm that the [Lead Provider] is approved on the Register of Apprenticeship Training Providers and will contract with and pay Energy & Utility Skills Limited (trading as Energy & Utilities Independent Assessment Service) on behalf of the employer for the delivery of end-point assessment. This is also to confirm that the details supplied in this form are correct.

Lead Provider Name

Contact Name:

Job Title:

Signature:

Date:

Question and Answer Sheet

MOET – Plant Operation Technician Practice Paper

Time Allowed: 45 minutes

Company:

First Name:

Surname:

Date of birth:

Candidate No:

You will need: a pen, a scientific calculator is permitted, any additional tables or diagrams will be provided by the EUIAS.

Mobile phones and watches must not be taken into the examination room. The examination must be conducted under examination conditions i.e. you may not speak to other candidates, if you have a problem raise your hand and the invigilator will attend.

You are not permitted to leave the examination room for the first 15 minutes and the last 15 minutes of the examination.

Cheating: you will be asked to leave the examination room and will be classified an automatic fail and referred to your employer.

Instructions:

You will see that there are questions, possible answers as well as a column for you to mark your answer. Please put an **X** against the possible answer you think is correct.

If you wish to change your answer, please put a line through the **X** and re-select.

Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded.

Please turn over to see an example.

Sample:

London is the capital of....

Example Question		
London is the capital of?		
Possible answers		Answer
a)	Wales	
b)	Scotland	
c)	Northern Ireland	
d)	England	X

Do not commence the knowledge test until the invigilator tells you to.

(A) First principles relating to the operation and maintenance of appropriate plant and equipment (7 Questions)

Question 01		
On what type of installation would you fit this design of washer?		
Possible answers	Answer	
a) High corrosion		
b) High temperature		
c) High vibration		
d) High pressure		

Question 02		
The maximum and/or minimum values that are permitted for specific maintenance operations are commonly described as what?		
Possible answers	Answer	
a) Factors of safety		
b) Rules of thumb		
c) Margins		
d) Tolerances		

Question 03		
Which statement is correct? Safety critical equipment should be maintained		
Possible answers	Answer	
a) safety critical equipment does not need testing		
b) more frequently that non safety critical equipment		
c) less frequently that non safety critical equipment		
d) at the same period as safety non-critical equipment		

Question 04		
Which statement best describes what is meant by the terminology “specification”?		
Possible answers		Answer
a)	The capacity to endure continuous force	
b)	The standard when measured against another object of similar design	
c)	Detailed description of the design and materials of an object	
d)	The specified point beyond which certification is invalid	

Question 05		
What type of maintenance is applied when something stops working?		
Possible answers		Answer
a)	Planned	
b)	Preventative	
c)	Corrective	
d)	Shutdown	

Question 06		
When seen a piece of equipment what do the initials IP followed by 2 numbers refer to?		
Possible answers		Answer
a)	Internal pressure	
b)	Integrity protection	
c)	Ingress protection	
d)	Increased pressure	

Question 07		
Which of the following is commonly classed as safety critical?		
Possible answers		Answer
a)	Control valve	
b)	Fuse	
c)	Steam trap	
d)	Drain valve	

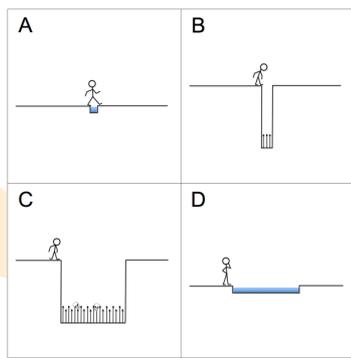
(B) Relevant industry health and safety standards, regulations, and environmental and regulatory requirements (9 Questions)

Question 08		
What does the coloured tag on a piece of rigging equipment mean?		
Possible answers		Answer
a)	Certification period	
b)	Safe working load	
c)	Maximum working load	
d)	Safe to use	

Question 09		
When seen on site, what does a green safety sign signify?		
Possible answers		Answer
a)	Mandatory	
b)	Prohibited	
c)	Information	
d)	Warning	

Question 10		
What document should be fixed to a scaffold before you use it?		
Possible answers		Answer
a)	Risk assessment	
b)	Safety certificate	
c)	Approved Scafftag	
d)	Permit to work	

Question 11		
Looking at the image provided and taking into consideration risk, which task would you say is low probability and low in impact?		
Possible answers		Answer
a)	A	X
b)	B	
c)	C	
d)	D	



Question 12		
When personal protection equipment is identified on the work control document, which of the following statements is correct?		
Possible answers		Answer
a)	PPE is recommended	
b)	PPE is advised	
c)	PPE is good practice	
d)	PPE is mandatory	

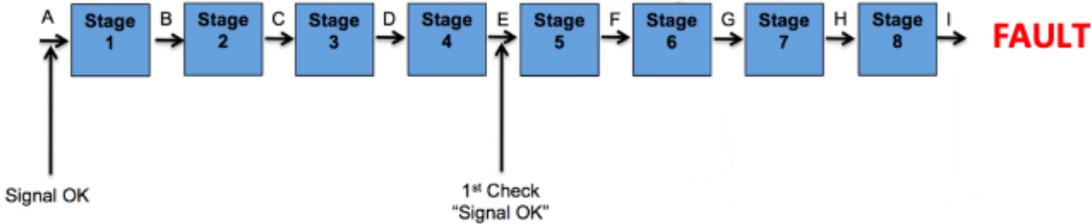
Question 13		
In accordance with HSE regulations, how would you know if a substance was regarded as hazardous?		
Possible answers		Answer
a)	The container will be coloured red	
b)	It will be contained in a glass receptacle	
c)	It will have a label identifying the hazard	
d)	It will give off a strong odour	

Question 14		
According to the Confined Space Regulations 1997, which of the following locations is not regarded as a confined space?		
Possible answers		Answer
a)	Storage tank	
b)	Termination cabinet	
c)	Floor void	
d)	Pipe trench	

Question 15		
In accordance with HSE guidelines, isolations can only be applied by		
Possible answers		Answer
a)	Lead technicians	
b)	Training and authorised people	
c)	skilled people	
d)	experienced people	

Question 16		
Which of the following manual handling statements is true?		
Possible answers		Answer
a)	Correct manual handling prevents all accidents	
b)	Correct manual handling prevents damage to equipment	
c)	Correct manual handling reduces the risk of human injury	
d)	Correct manual handling should only be applied in the workplace	

(C) Maintenance and operational practices, processes and procedures covering a range of plant and equipment (5 Questions)

Question 17		
Using the half split principal and referring to the information provided in the image, at which position should you logically make the next check when fault finding?		
		
Possible answers		Answer
a)	Point C	
b)	Point F	
c)	Point G	
d)	Point I	

Question 18		
What regulation provides guidance on the use of handheld tools?		
Possible answers		Answer
a)	PUWER	
b)	COMAH	
c)	LOLER	
d)	COSHH	

Question 19		
What is being measured in this image?		
		
Possible answers		Answer
a)	Temperature	
b)	Vibration	
c)	Pressure	
d)	Speed	

Question 20		
When seen on a British Standard convention drawing, what does this symbol represent?		
		
Possible answers		Answer
a)	Electrical signal	
b)	Pneumatic line	
c)	Hydraulic line	
d)	Instrument signal	

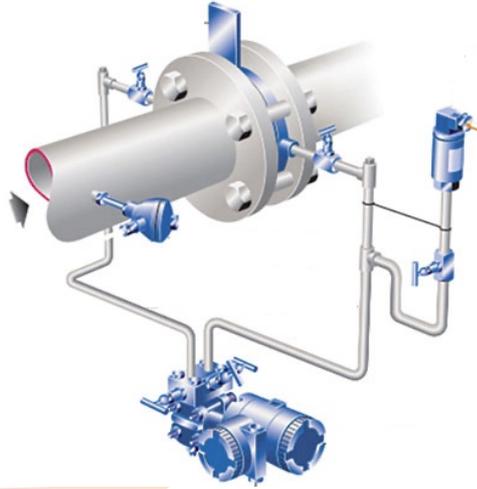
Question 21		
What type of maintenance can be applied to check the long-term performance of equipment to identify problems before they occur?		
Possible answers		Answer
a)	Preventative maintenance	
b)	Risk based maintenance	
c)	Condition based maintenance	
d)	Corrective maintenance	

(D) The relevant engineering theories and principles relative to their occupation (9 Questions)

Question 22		
<p>What service does this device apply to process fluids?</p> 		
Possible answers		Answer
a)	Pressure drop	
b)	Filtration	
c)	Temperature exchange	
d)	Mixing	

Question 23

What operating principal does this instrument use to measure the rate of flow?


Possible answers
Answer

- | | | |
|----|-----------------------|--|
| a) | Differential pressure | |
| b) | Speed of flight | |
| c) | Venturi effect | |
| d) | Bourdon tube | |

Question 24

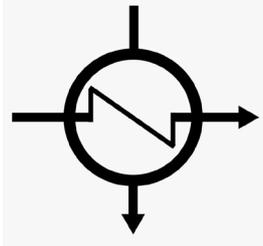
The terminology LO/LC is often used when applying which set of procedures?

Possible answers
Answer

- | | | |
|----|------------------|--|
| a) | Inhibit/override | |
| b) | Isolation | |
| c) | Risk assessment | |
| d) | Manual handling | |

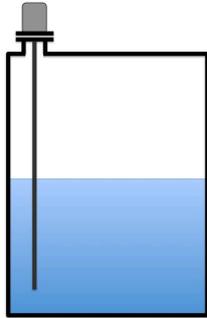
Question 25		
What effect does an NRV have when located in a process pipeline?		
Possible answers		Answer
a)	Releases pressure at a given set point	
b)	Acts as a self-regulating pressure control valve	
c)	Restricts flow to one direction only	
d)	Aerates the fluid flowing through the pipework	

Question 26		
Which of the following statements best defines the terminology "viscosity"?		
Possible answers		Answer
a)	The degree of compactness of a substance	
b)	A substance that has no fixed shape	
c)	The state of being thick in consistency	
d)	Firm and stable in shape	

Question 27		
When seen on a piping and instrument drawing when does this symbol represent?		
		
Possible answers		Answer
a)	Electric heater	
b)	Heat exchanger	
c)	Check valve	
d)	Pressure safety valve	

Question 28		
If fluid A had a higher specific gravity than fluid B and they were both contained in the same environment, which statement is true?		
Possible answers		Answer
a)	Both liquids would mix together	
b)	Fluid B would gravitate to below fluid A	
c)	Fluid A would gravitate to below fluid B	
d)	An explosive atmosphere would be created	

Question 29		
What operating principal does this instrument use to measure the level in the vessel?		
Possible answers		Answer
a)	Differential pressure	
b)	Ultrasound	
c)	Radio waves	
d)	Capacitance	



Question 30		
A pump is showing symptoms of higher than normal levels of both noise and vibration. What would commonly be the cause of this condition?		
Possible answers		Answer
a)	Increased pressure in line	
b)	Blockage in the discharge line	
c)	Higher than normal temperatures	
d)	Cavitation in pump	

End of Knowledge Test

MOET – Plant Operation Technician Practice Paper Answer Scheme

Question	Answer	Question	Answer
1	C	16	C
2	D	17	C
3	B	18	A
4	C	19	B
5	C	20	B
6	C	21	C
7	B	22	B
8	A	23	A
9	C	24	C
10	C	25	C
11	A	26	C
12	D	27	B
13	C	28	C
14	B	29	D
15	B	30	D

MOET Portfolio Readiness Checklist – Mechanical Technician Pathway

Use this form to check your portfolio covers the required parts of the standard

Apprentice Name	Company/Location
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Brief description of the work-based tasks					
Core Knowledge					
CK1	First principles relating to operation and maintenance of plant and equipment	<input type="checkbox"/>	CK2	Relevant industry health and safety standards, regulations and environmental and regulatory requirements	<input type="checkbox"/>
CK3	Maintenance and operational practices, processes and procedures	<input type="checkbox"/>	CK4	Relevant engineering theories and principles	<input type="checkbox"/>
Core Skills and Behaviour					
CS5	Read, understand, interpret and work to technical information	<input type="checkbox"/>	CS6	Locate and rectify faults on plant & equipment	<input type="checkbox"/>
CS7	Inspect and maintain plant & equipment	<input type="checkbox"/>	CS8	Communicate, handover & confirm that the appropriate engineering process has been completed	<input type="checkbox"/>
B5	Critical reasoning	<input type="checkbox"/>			
Specific Skills					
M1	Position/assemble/install and dismantle plant & equipment	<input type="checkbox"/>	M2	Planned, unplanned & preventative maintenance	<input type="checkbox"/>
M3	Replace/repair and or remove components	<input type="checkbox"/>	M4	Diagnose and determine the cause of faults	<input type="checkbox"/>

The apprentice's manager/mentor is required to complete the details below to confirm the authenticity of the evidence portfolio

By signing below I confirm that the evidence in the apprentice's portfolio is his/her own work.

Witness Name	Witness Signature	Date

Continue index as required

Practical Observation Approval Form Guidance

Guidance

The purpose of the Practical Observation Approval Form is to ensure that the activity, proposed for the apprentice to complete during the MOET Practical Observation Assessment, is sufficiently complex to allow the apprentices to demonstrate the widest range of knowledge, skills and behaviours against the mandatory elements of the MOET EPA Standard.

Details of the mandatory elements are in Section 4 of the Specification.

Unless the site and tasks have previously been approved by EUIAS, the Approval Form should be completed and submitted to EUIAS a minimum of 20 working days before the expected date of the first practical observation. The form should be accompanied by photographs of the plant/ machinery which the apprentice will be working on.

A “complex” activity is defined as one that is completed in a number of individual stages in order to complete the activity. As an example, these stages could be broken down into the following sequence:

- Comply with industry health, safety and environmental working practices and regulations
- Prepare work areas to undertake work related activities and reinstate those areas after the completion of the work-related activities
- Communicate with and provide information to stakeholders in line with personal role and responsibilities
- Read, understand and interpret information and work in compliance with technical specifications and supporting documentation
- Inspect and maintain appropriate plant and equipment to meet operational requirements
- Locate, and rectify faults on plant and equipment
- Assess and test the performance and condition of plant and equipment
- Communicate, handover and confirm that the appropriate engineering process has been completed to specification

The above sequence comprises of the Core Skills elements of the MOET EPA, which closely reflects the practices and processes of facilitating work activities in the industry sectors, which are identified in the MOET Assessment Plan.

In addition to the Core Skill elements detailed above, the proposed activity must also allow the apprentice to demonstrate their knowledge, skills and behaviours against one of the Specific Skill elements detailed in Section 4 of the Specification.

It is important to note that if, during the assessment, any aspect of the performance that needs to be assessed does not occur naturally, the independent assessor (technical expert) will ask the apprentice questions to give them the opportunity to cover the area of the standard.

The time taken to complete the proposed activity(s) should typically take no longer than one day. However, the actual time allowed should be based on the comparable time that an industry competent worker would take to achieve successful activity(s) completion.

As a rule of thumb, an activity(s) that would take only 2 hours to complete would be considered to be insufficiently complex and would likely restrict the opportunity for the apprentice to demonstrate their full range of knowledge, skills and behaviours.

MOET Practical Observation Approval Form

Return completed form to enquiries@euias.co.uk

Apprentice Name	
MOET Pathway	
Employer/provider and Site Address:	
Contact name for the Practical Observation, with contact details	
PPE Required for the Assessor	
Site-specific access/induction arrangements	
Plant/machinery photographs included?	YES/NO
Description of the proposed task(s)	