EPA Specification Utilities Engineering Technician



EPA Specification Section 7 – Supporting Documents and Guidance

- Gateway Eligibility Report
- Practice Multiple-Choice Test (Electrical Pathway) with Answer Scheme
- Practice Multiple-Choice Test links for all pathways
- Observation Tasks Employer Form

Contacts

This specification has been designed to provide all the advice and guidance you need to prepare yourself and your apprentices for endpoint assessment. However, if you have any further questions please contact the EUIAS Help Desk using one of the following:

Help Desk email: enquiries@euias.co.uk

Help Desk telephone: 0121 713 8310

Gateway Eligibility Report

(Standard Version: ST0159 version 1; Assessment Plan Version: ST0159/AP03)

Apprentice's name:	Apprentice's job title:
Name of Employer:	Name of Training provider:
Employer representatives present:	Training provider representatives present:
Apprenticeship start date:	Apprenticeship on-programme end date:
Gateway meeting date:	
Has the apprentice taken any part of the end- point assessment for this apprenticeship standard with any other End Point Assessment Organisation?	Y/N
If "Yes" please give details:	

Apprentice's details

Eligibility requirements:

The apprentice must confirm their achievement of the following:

Eligibility requirement	Achieved by the apprentice? Y/N	Evidence (scans of certificates MUST be included)
Achieved English level 2		
Achieved maths level 2		

Gateway Eligibility Report

Gateway Eligibility Declaration

The apprentice, the employer and the training provider must sign this form to confirm that they understand and agree to the following:

- 1. The apprentice has completed the required on-programme elements of the apprenticeship and is ready for end-point assessment with EUIAS
- 2. The apprentice will only submit their own work as part of end-point assessment
- 3. All parties agree that end-point assessment evidence may be recorded and stored by EUIAS for quality assurance purposes
- 4. The apprentice has been on-programme for a minimum duration of 365 days
- 5. The apprentice has achieved the mathematics and English requirements as detailed in this document
- 6. The apprentice, if successful, gives permission for EUIAS to request the apprenticeship certificate from the ESFA who issue the certificate on behalf of the Secretary of State
- 7. The apprentice has been directed to the EUIAS Appeals Policy and Complaints Policy
- 8. The employer/training provider has given the EUIAS at least three months' notice of requesting this EPA for this apprentice
- 9. If the Gateway Eligibility Report is not completed in full, meeting all requirements, and submitted to EUIAS, the end-point assessment cannot take place

Signed on behalf of the employer (print name):	Signature:	Date:
Signed on behalf of the training provider (print name):	Signature:	Date:
Apprentice's name (print):	Signature:	Date:

_		
EUIAS use only:		
EUIAS Sign off:		
Comments/actions:		

Practice Multiple-Choice Test

(full version to follow)

Utilities Engineering Technician

Please write clearly in block capitals below		
Company name		
Forename (s)		
Last name (s)		
Date of birth		
Apprentice number		
Apprentice signature		
Date of knowledge test		

Level:3Standard:Utilities Engineering TechnicianPathway:Electrical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

- Use black ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an 🗵 against the possible answer you think is correct- if you wish to

change your answer please put a line through $\overline{\mathbf{X}}$ and re-select with another $\overline{\mathbf{X}}$

• Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded

Practice Multiple-Choice Test

• Do all rough work in this answer book

Below is a Sample:

London is the capital of....

•		
Exa	mple Question	
Lond	on is the capital of	
Poss	sible answers	Answer
a)	Wales	×
b)	Scotland	
c)	Northern Ireland	
d)	England	X

Information

- There are 40 questions
- All questions should be attempted

Advice

- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room. The examination must be conducted under examination conditions
- Cheating: you will be asked to leave the examination room and will be classified an automatic failure and referred to your employer

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Practice Multiple-Choice Test

Utilities Engineering Technician EPA Specification ST0159/AP03 v1.0 Section 7: Supporting Documents and Guidance © 2021 Energy & Utility Skills Group Page 94

Practice Multiple-Choice Test

Que	stion 1		
How	How regularly should electrical safety equipment be inspected?		
Pos	sible answers	Answer	
a)	Daily		
b)	Weekly		
c)	Monthly		
d)	Prior to use		

Que	Question 2		
	e ONE purpose of completing a Control of Substances Ha ulations (COSHH) assessment in the workplace.	zardous to Health	
Possible answers Answer		Answer	
a)	To decide how heavy chemical containers are		
b)	To collect information about employees' health		
c)	To decide how often to check chemical stock levels for re- ordering		
d)	To identify the potential for exposure to harmful substances		

Que	estion 3		
In th	e image below, what does	the red sign mean?	
Pos	sible answers	Answer	
a)	Mandatory behaviour		
b)	Prohibited behaviour		
c)	Information		-10-1-
d)	Warning		

Practice Multiple-Choice Test

Que	stion 4	
When working in these locations which one does NOT require a Confined Space Entry Permit?		
Pos	sible answers	Answer
a)	Refrigeration Unit	
b)	Trench	
c)	Vessel	
d)	Ceiling Void	

LINKS to all practice papers EPA Resources - End Point Assessment (euias.co.uk)

Employer Form for Observation with Questions

UET: Observation with Questions

Employer's name			
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bservation Location ddress		
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Apprentice's name

For Office Use Only:

Assessor's name	
Observation date	

Instructions

- The observation with questions must take four hours
- The observation with questions may not be split, other than to allow comfort breaks as necessary or to allow the apprentice to move from one location to another as required
- An Independent Assessor will
 - observe and question the apprentice undertaking work as part of their normal duties, in the apprentice's workplace
 - remain in visual contact with the apprentice throughout
 - ask a minimum of five questions, across the tasks, where competence is not confirmed through observation of natural performance
 - record the answers given with a preference towards audio recording
- Simulation is not permitted.

Employer Form for Observation with Questions

The following activities must be covered by the apprentice's work being observed	Description of task for apprentice ¹
 Planning and preparation for work activities Completing risk assessment and identifying control measures Communicating with a stakeholder or 	
colleague for example, to outline work required or completed	
 Completing task documentation Conducting planned, preventative or reactive specialist maintenance on clean water or wastewater equipment, covering Two-three different types of maintenance tasks Two different types of equipment. The equipment must have multiple parts/elements Use of at least three different tools and equipment, including 'test equipment' Equipment isolation. 	
It is sufficient for the maintenance activity to be completed on either clean water or wastewater equipment.	

¹ This form can be optionally completed by employer and submitted to the EUIAS Service Delivery Team 10 working days before the day of the assessment.



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below		
Company name		
First name (s)		
Last name (s)		
Date of birth		
Apprentice signature		
Date of knowledge test		

Level:3Standard:Utilities Engineering TechnicianPathway:Electrical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

- Use black ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an against the possible answer you think is correct- if you wish to change your answer please put a line through and re-select with another



- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Example Question			
Lond	London is the capital of		
Poss	Possible answers Answer		
a)	Wales	×	
b)	Scotland		
c)	Northern Ireland		
d)	England	Х	

Information

- There are 40 questions
- The pass mark is 28
- All questions should be attempted

Advice

- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room. The examination must be conducted under examination conditions
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Question 1			
How regularly should electrical safety equipment be inspected?			
Poss	Possible answers Answer		
a)	Daily		
b)	Weekly		
c)	Monthly		
d)	Prior to use		

Question 2			
	State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace.		
Pos	Possible answers Answer		
a)	To decide how heavy chemical containers are		
b)	To collect information about employees' health		
c)	To decide how often to check chemical stock levels for re- ordering		
d)	To identify the potential for exposure to harmful substances		

Que	Question 3				
In th	In the image below, what does the red sign mean?				
Pos	sible answers	Answer			
a)	Mandatory behaviour				
b)	Prohibited behaviour				
c)	Information		-0-7		
d)	Warning				

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Question 4			
Which ONE of the following locations does NOT require a Confined Space Entry Permit?			
Poss	Possible answers Answer		
a)	Refrigeration Unit		
b)	Trench		
c)	Vessel		
d)	Ceiling Void		

Question 5					
Wha	What is the correct order of working at height control measures?				
Poss	ible answers	Answer			
a)	 Fall prevention personal fall protection avoid work at height collective fall protection 				
b)	 Avoid work at height fall prevention collective fall protection personal fall protection 				
c)	 Avoid work at height collective fall protection fall prevention personal fall protection 				
d)	 Personal fall protection collective fall protection fall prevention avoid work at height 				



Question 6			
Which ONE of the following manual handling statements is true?			
Possi	Possible answers Answer		
a)	Correct manual handling prevents all accidents		
b)	Correct manual handling prevents damage to equipment		
c)	Correct manual handling should only be applied in the workplace		
d)	Correct manual handling reduces the risk of human injury		

Question	7

Which ONE of the following regulations provide guidance on the use of handheld tools?

Poss	Possible answers Answer	
a)	Control of Substances Hazardous to Health (COSHH)	
b)	Provision and Use of Work Equipment Regulations 1998 (PUWER)	
C)	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)	
d)	Control of Major Accident Hazards Regulations 2015 (COMAH)	

Question 8		
Which ONE of the following activities must be completed before working in a confined space?		
Poss	sible answers	Answer
a)	Modify the area so entry is not necessary	
b)	Check the worker has the right qualification	
c)	Ensure there is a safe system for working inside the space	
d)	Provide access and egress routes	



Ques	Question 9		
Which ONE of the following is commonly classed as safety-critical?			
Possi	ble answers	Answer	
a)	Fuse		
b)	Control valve		
c)	Steam trap		
d)	Drain valve		

Question 10			
In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following can apply isolations?			
Possi	Possible answers Answer		
a)	Experienced people		
b)	Skilled people		
c)	Lead technicians		
d)	Authorised people		

Ques	Question 11	
In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous?		
Possi	ble answers	Answer
a)	The substance will give off a strong odour	
b)	The substance will have a label identifying the hazard	
c)	The substance will be contained in a glass receptacle	
d)	The substance will be in a red container	



Question 12		
What type of information is provided on the coloured tag on a piece of rigging equipment?		
Possi	ble answers	Answer
a)	Certification period	
b)	Safe working load	
c)	Maximum working load	
d)	Safe to use	

Ques	Question 13		
What	What type of document should be fixed to a scaffold before use?		
Possible answers Answer			
a)	Risk assessment		
b)	Safety certificate		
c)	Permit to work		
d)	Approved Scafftag		

Question 14		
Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?		
Possible answers Answer		
a)	Remove all clothing and douse down under the shower	
b)	Stand under the shower immediately and douse down under the shower	1
c)	Complete the task and then douse down under the shower	
d)	Stop work and immediately report to the first aid room	



Question 15			
A gas	A gas test has been completed within a confined space.		
Which	Which oxygen reading would allow safe entry into the confined space?		
Possi	ble answers	Answer	
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

Question 16			
What	What procedure is used to inform employees about health and safety?		
Possi	Possible answers Answer		
a)	Isolation		
b)	Risk assessment		
c)	Site audit		
d)	Toolbox talk		

Quest	Question 17		
Which	Which ONE of the following must be tested before entering a confined space?		
Possible answers			
a)	Number of people wanting access		
b)	Oxygen content	1	
c)	Size of area		
d)	Noise levels		



Question 1	8
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What is the first action that should be taken when assessing a potentially hazardous substance?

Poss	sible answers	Answer
a)	Provide appropriate PPE (Personal and Protective Equipment)	
b)	Check the MSDS (Material Safety Data Sheet)	
c)	Check that there is space to store it safely	
d)	Conduct a risk assessment	

Ques	Question 19		
According to Health, Safety and Environment (HSE) guidelines which ONE of the following controls is the least effective?			
Poss	ible answers	Answer	
a)	Elimination		
b)	Engineering		
c)	PPE		
d)	Substitution		

Question 20

Two technicians are working on the same piece of equipment which is isolated using a padlock.

What safe isolation practice should be used?

Poss	sible answers	Answer
a)	Give each technician a key to the padlock	
b)	Use a multi padlock isolation tool	
c)	Leave the key tied to the padlock	
d)	Apply a long-term isolation	



Question 21		
When two waves of the same frequency have the opposite phase, what is the phase angle between them?		
Poss	ible answers	Answer
a)	0°	
b)	90°	
c)	180°	
d)	360°	





Ques	Question 23		
In a control system, what does the transducer do?			
Poss	ible answers	Answer	
a)	Changes a digital signal to a data packet		
b)	Converts a physical measurement into an electrical signal		
c)	Stores information and sends it to the site Supervisory Control and Data Acquisition (SCADA) system		
d)	Enables the equipment to work on 110V or 230V input voltages		

Ques	Question 24		
What	What is the formula for working out wattage?		
Poss	ible answers	Answer	
a)	Watts = Amps / Volts		
b)	Watts = Volts x Resistance		
c)	Watts = Amps x Volts		
d)	Watts = Resistance / Volts		

Question 25

Using Ohms law, when the current is 12A and the resistance is 6 Ω , what is the volts value?

Poss	sible answers	Answer
a)	0.5 volts	
b)	2 volts	
c)	18 volts	
d)	72 volts	



Question 26		
What device is created when an insulated wire in an electrical circuit is wrapped around an iron core?		
Poss	ible answers	Answer
a)	Electromagnet	
b)	Motor	
c)	Generator	
d)	Magnet	

Ques	Question 27		
On ar	On an electrical equipment label, what does the term 'd' refer to?		
	CE 0477 (Ex) II 2 G Ex d IC T4 Gb		
Poss	ble answers	Answer	
a)	Type of protection		
b)	Temperature group		
c)	Gas group		
d)	Explosion protection		

Ques	Question 28		
Which ONE of the following definitions best fits the terminology 'specification'?			
Possi	ble answers	Answer	
a)	The capacity to withstand continuous force		
b)	The standard when measured against another object of similar design		
c)	A detailed description of the design and materials of an object		
d)	The specified point beyond which certification is invalid		



Quest	Question 29		
Which device measures a change in process conditions?			
Possi	ble answers	Answer	
a)	Convertor		
b)	Microprocessor		
c)	PLC (programmable logic controller)		
d)	Sensor		

Quest	Question 30				
What	What is the metric SI (International System of Units) unit for torque?				
Possi	ble answers	Answer			
a)	Mn				
b)	Nm				
C)	Тq				
d)	Ν				

Ques	Question 31				
What	What type of maintenance is root cause analysis?				
Possi	ble answers	Answer			
a)	Preventative				
b)	Reflective				
c)	Planned				
d)	Reactive				



Question 32

What does the symbol below represent when seen on a British Standard convention drawing?

		 "
~~	~~	 ~~

Possi	Possible answers Answer		
a)	Electrical signal		
b)	Instrument signal		
c)	Hydraulic line		
d)	Pneumatic line		

Question 33

Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.

Pump 1	FLOW 7.45 litres/s	
Pump 2	RLOW 3.65 litres/s	
Pump 3	6.28 litres/s	

Possi	ble answers	Answer
a)	3.25 litres per second	
b)	2.25 litres per second	
c)	2.20 litres per second	
d)	2.05 litres per second	







Refer to the image below.

Which ONE of the following instruments would display this information?

Possible answers Answer		Answer		
a)	Dissolved oxygen analyser		8.04 ppm	
b)	Temperature transmitter		8.94 ppm 19.3 Deg C	
c)	Human Machine Interface			
d)	pH probe			

Que	Question 36				
Refe	r to the image below.				
	t measurement is the reading dis	<u>, , ,</u>			
Pos	sible answers	Answer			
a)	Signal velocity	N			
b)	Viscosity of a liquid		1.84 NTU		
c)	Capacitance Probe (RF)				
d)	Turbidity				







Ques	ion 38	
Refer	to the display below.	
If 1.0 in mH	par of pressure equals approximately 10.1972 mH ₂ O, wha 2O of bore hole 1	t is the current level
	LEVEL 5.25 bar Pump 1 2.848 FLOW C	DRAINAGE PUMP STATION
	Borehole 1	
	4.62 bar Pump 2 3.911 tres	DRAINAGE PUMP STATION
	Borehole 2	
Possi	ble answers	Answer
a)	29.04 mH ₂ O	
b)	39.9 mH₂O	
c)	47.1 mH ₂ O	
d)	53.5 mH₂O	



Question 39

Refer to the extract from a SCADA display.

Which ONE of the following figures is the flowrate from the brine tank to the Recovery?



Possi	ble answers	Answer
a)	-0.0 Gallons Per Minute	
b)	The information is not in the display	
c)	0.1 FT	
d)	45%	



Question 40

Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



End of Practice Knowledge Assessment



Practice Knowledge Assessment

Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	D	15	A	29	D
2	D	16	D	30	В
3	В	17	В	31	D
4	D	18	В	32	D
5	В	19	С	33	С
6	D	20	В	34	В
7	В	21	А	35	А
8	с	22	В	36	D
9	A	23	В	37	В
10	D	24	С	38	D
11	В	25	D	39	А
12	A	26	A	40	D
13	D	27	A		
14	В	28	С		



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below		
Company name		
First name (s)		
Last name (s)		
Date of birth		
Apprentice signature		
Date of knowledge test		

Level: 3 Standard: Utilities Engineering Technician Pathway: Instrumentation Control and Automation Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

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X



- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Example Question				
London is the capital of				
Possible answers		Answer		
a)	Wales	×		
b)	Scotland			
c)	Northern Ireland			
d)	England	Х		

Information

- There are 40 questions
- The pass mark is 28
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Advice

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Question 1			
How regularly should electrical safety equipment be inspected?			
Poss	Possible answers Answer		
a)	Daily		
b)	Weekly		
c)	Monthly		
d)	Prior to use		

Question 2					
Wha	What procedure is used to inform employees about health and safety?				
Poss	Possible answers Answer				
a)	Risk assessment				
b)	Isolation				
c)	Toolbox talk				
d)	Site audit				

Question 3					
What type of safety sign is shown below?					
Poss	sible answers	Answer			
a)	Mandatory				
b)	Warning		14		
c)	Prohibition				
d)	Emergency				


Question 4		
According to Health, Safety and Environment (HSE) guidelines which ONE of the following controls is the least effective?		
Poss	sible answers	Answer
a)	Elimination	
b)	Engineering	
c)	PPE	
d)	Substitution	

Question 5		
What is the first action that should be taken when assessing a potentially hazardous substance?		
Poss	sible answers	Answer
a)	Provide appropriate PPE (Personal and Protective Equipment)	
b)	Check the MSDS (Material Safety Data Sheet)	
c)	Check that there is space to store it safely	
d)	Conduct a risk assessment	

Que	Question 6		
	State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace.		
Poss	sible answers	Answer	
a)	To decide how heavy chemical containers are		
b)	To collect information about employees' health		
c)	To decide how often to check chemical stock levels for re- ordering		
d)	To identify the potential for exposure to harmful substances		



Question 7			
A gas test has been completed within a confined space. Which oxygen reading would allow safe entry into the confined space?			
Poss	Possible answers		
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

Que	stion 8		
Wha	t does this green sign mean?		
Pos	sible answers	Answer	
a)	Prohibited behaviour		
b)	Warning		
c)	Mandatory behaviour		
d)	Information		

Que	Question 9		
Which ONE of the following regulations provide guidance on the use of handheld tools?			
Poss	sible answers	Answer	
a)	Control of Substances Hazardous to Health (COSHH)		
b)	Provision and Use of Work Equipment Regulations 1998 (PUWER)		
c)	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)		
d)	Control of Major Accident Hazards Regulations 2015 (COMAH)		



Que	Question 10		
Which ONE of the following is commonly classed as safety-critical?			
Poss	sible answers	Answer	
a)	Fuse		
b)	Control valve		
c)	Steam trap		
d)	Drain valve		

Que	stion 11		
	In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following apply isolations?		
Poss	sible answers	Answer	
a)	Experienced people		
b)	Skilled people		
c)	Lead technicians		
d)	Authorised people		

In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous?

Poss	sible answers	Answer
a)	The substance will give off a strong odour	
b)	The substance will have a label identifying the hazard	(
c)	The substance will be contained in a glass receptacle	
d)	The substance will be in a red container	



Que	Question 13		
What type of information is provided on the coloured tag on a piece of rigging equipment?			
Poss	sible answers	Answer	
a)	Certification period		
b)	Safe working load		
c)	Maximum working load		
d)	Safe to use		

Que	Question 14		
Wha	What type of document should be fixed to a scaffold before use?		
Poss	sible answers	Answer	
a)	Risk assessment		
b)	Safety certificate		
c)	Permit to work		
d)	Approved Scafftag		

Que	Question 15		
Which ONE of the following must be tested before entering a confined space?			
Poss	sible answers		
a)	Number of people wanting access		
b)	Oxygen content		
c)	Size of area		
d)	Noise levels		



Question 16			
When working in these locations which one does NOT require a Confined Space Entry Permit?			
Possible answers Answer			
a)	Refrigeration Unit		
b)	Trench		
c)	Vessel		
d)	Ceiling Void		

Que	Question 17				
An o	An operative is asked to carry out a task that will create dust.				
	What will they need to do?				
Pos	sible answers	Answer			
a)	Dust is not a hazardous substance, so no safety measures are required				
b)	Wait until the wind is strong so it will blow the dust away				
c)	Wear the PPE identified on the permit or risk assessment				
d)	Only work for short periods and take regular breaks				

Que	Question 18			
Whic	Which ONE of the following manual handling statements is true?			
Poss	Possible answers Answer			
a)	Correct manual handling prevents all accidents			
b)	Correct manual handling prevents damage to equipment			
c)	Correct manual handling should only be applied in the workplace			
d)	Correct manual handling reduces the risk of human injury			



Question 19					
Wha	What is the correct order of working at height control measures?				
Pos	sible answers	Answer			
a)	 Fall prevention personal fall protection avoid work at height collective fall protection 				
b)	 Avoid work at height fall prevention collective fall protection personal fall protection 				
c)	 Avoid work at height collective fall protection fall prevention personal fall protection 				
d)	 Personal fall protection collective fall protection fall prevention avoid work at height 				

Ques	Question 20		
Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?			
Possible answers Answer			
a)	Remove all clothing and douse down under the shower		
b)	Stand under the shower immediately and douse down under the shower		
c)	Complete the task and then douse down under the shower		
d)	Stop work and immediately report to the first aid room		



Que	Question 21			
Which ONE of the following definitions best fits the terminology 'specification'?				
Poss	Possible answers Answer			
a)	The capacity to withstand continuous force			
b)	The standard when measured against another object of similar design			
c)	A detailed description of the design and materials of an object			
d)	The specified point beyond which certification is invalid			

In the image below the bridge circuit is balanced.

If R1 = 200 Ω , R2 = 550 Ω and R4 = 100 Ω , what is the value of R3?



Poss	sible answers	Answer
a)	2000 Ω	
b)	500 Ω	
c)	450 Ω	
d)	250 Ω	



Que	Question 23			
Wha	What is the formula for Ohms law?			
Possible answers Answer				
a)	$I = R \times V$			
b)	$I = R \div V$			
c)	$I = V \div R$			
d)	$I = V \times R$			

Looking at the image provided and taking into consideration risk, which task is low probability and low in impact?

Possible answers Answer			A	В	
a)	А			č	
b)	В		-		
C)	С			с х	D
d)	D				



A technician is working on a flow transmitter with a linear feedback signal of 4-20 mA. The transmitter has a range of 0-1600 L/per min. The measured feedback signal is 14 mA.

What is the flow rate?

-	Possible answers Answer	
a)	1400 L/per min	
b)	1200 L/per min	
c)	1000 L/per min	
d)	800 L/per min	

Question 26

An operative is working on a 4-20 mA pressure transmitter with a working range of 0-160 mbar. The pressure is set at 100 mbar.

What would the expected feedback signal be?

Poss	sible answers	Answer
a)	14 mA	
b)	12 mA	
c)	10 mA	
d)	8 mA	

Que	Question 27			
Which device measures a change in process conditions?				
Poss	Possible answers Answer			
a)	Sensor			
b)	Microprocessor			
c)	PLC (programmable logic controller)			
d)	Convertor			



Que	Question 28			
What is the most common output range of a pneumatic transmitter?				
Possible answers Answer				
a)	0 to 1.9 bar			
b)	0 to 15 bar			
c)	0.2 to 1.0 bar			
d)	2 to 20 bar			

Que	Question 29				
In a	In a control system, what does the transducer do?				
Pos	Possible answers Answer				
a)	Changes a digital signal to a data packet				
b)	Converts a physical measurement into an electrical signal				
c)	Stores information and sends it to the site Supervisory Control and Data Acquisition (SCADA) system				
d)	Enables the equipment to work on 110V or 230V input voltages				

Que	Question 30				
Wha	What is the metric SI (International System of Units) unit for torque?				
Poss	sible answers	Answer			
a)	Mn				
b)	Nm				
c)	Тq				
d)	Ν				



Que	Question 31			
Wha	What type of maintenance is root cause analysis?			
Poss	Possible answers Answer			
a)	Preventative			
b)	Reflective			
c)	Planned			
d)	Reactive			

What does the symbol below represent when seen on a British Standard convention drawing?



Possible answers Answer			
a)	Electrical signal		
b)	Instrument signal		
c)	Hydraulic line		
d)	Pneumatic line		



Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.



Possi	ble answers	Answer
a)	2.05 litres per second	
b)	2.20 litres per second	
c)	2.25 litres per second	
d)	3.25 litres per second	







Question 35					
Refe	Refer to the image below.				
Which ONE of the following instruments would display this information?					
Possible answers Answer					
a)	Dissolved oxygen analyser		8.94 ppm		
b)	Temperature transmitter		8.94 ppm 19.3 Deg C		
c)	Human Machine Interface				
d)	pH probe				

Refer to the trend analysis snapshot below of a pumping station.

On what day did the maximum flow rate occur?



Possi	ble answers	Answer
a)	18 May	
b)	19 May	
c)	20 May	
d)	21 May	



Question 37					
Refe	Refer to the image below.				
	t measurement is the reading dis				
Poss	sible answers	Answer			
a)	Signal velocity				
b)	Viscosity of a liquid		1.84 NTU		
c)	Capacitance Probe (RF)				
d)	Turbidity				

Refer to the display below.

If 1.0 bar of pressure equals approximately 10.1972 mH₂O, what is the current level in mH₂O of bore hole 1



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Refer to the extract from a SCADA display.

Which ONE of the following figures is the flowrate from the brine tank to the Recovery?



Possi	ble answers	Answer
a)	-0.0 Gallons Per Minute	
b)	The information is not in the display	
c)	0.1 FT	
d)	45%	



Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



End of Practice Knowledge Assessment



Practice Knowledge Assessment

Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	D	15	В	29	В
2	С	16	D	30	В
3	В	17	С	31	D
4	С	18	D	32	D
5	В	19	В	33	В
6	D	20	В	34	В
7	А	21	С	35	A
8	D	22	С	36	В
9	В	23	С	37	D
10	A	24	А	38	D
11	D	25	С	39	А
12	В	26	A	40	D
13	A	27	A		
14	D	28	С		



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below	
Company name	
First name (s)	
Last name (s)	
Date of birth	
Apprentice signature	
Date of knowledge test	

Level:3Standard:Utilities Engineering TechnicianPathway:Mechanical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

- Use black ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an against the possible answer you think is correct- if you wish to change your answer please put a line through and re-select with another



- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Exa	Example Question		
Lond	London is the capital of		
Poss	Possible answers Answer		
a)	Wales	×	
b)	Scotland		
c)	Northern Ireland		
d)	England	X	

Information

- There are 40 questions
- All questions should be attempted
- The pass mark is 28

Advice

- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room. The examination must be conducted under examination conditions
- Cheating: you will be asked to leave the examination room and will be classified an automatic failure and referred to your employer

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Do not turn over the page or commence the knowledge test until the invigilator instructs you to



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Ques	Question 1			
What	t type of safety sign is shown below	?		
Poss	sible answers	Answer		
a)	Mandatory			
b)	Warning		14	
c)	Prohibition			
d)	Emergency			

Que	Question 2	
State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace.		
Poss	sible answers	Answer
a)	To decide how heavy chemical containers are	
b)	To collect information about employees' health	
c)	To decide how often to check chemical stock levels for re- ordering	
d)	To identify the potential for exposure to harmful material	

Que	Question 3		
What is the first action that should be taken when assessing a potentially hazardous substance?			
Poss	Possible answers Answer		
a)	Provide appropriate PPE (Personal Protective Equipment)		
b)	Check the MSDS (Material Safety Data Sheet)		
c)	Check that there is space to store it safely		
d)	Conduct a risk assessment		



Question 4		
According to Health, Safety and Environment (HSE) guidelines which ONEof the following controls is the least effective?		
Possible answers Answer		
a)	Elimination	
b)	Engineering	
c)	PPE	
d)	Substitution	

Question 5		
Which ONE of the following activities must be completed before working in a confined space?		
Poss	Possible answers Answer	
a)	Ensure there is a safe system for working inside the space	
b)	Check the worker has the right qualification	
c)	Modify the area so entry is not necessary	
d)	Provide access and egress routes	

Que	Question 6		
Whic	Which ONE of the following is commonly classed as safety-critical?		
Poss	Possible answers Answer		
a)	Fuse		
b)	Control valve		
c)	Steam trap		
d)	Drain valve		



Two technicians are working on the same piece of equipment which is isolated using a padlock.

What safe isolation practice should be used?

Poss	sible answers	Answer
a)	Give each technician a key to the padlock	
b)	Use a multi padlock isolation tool	
c)	Leave the key tied to the padlock	
d)	Apply a long-term isolation	

Question 8

Which ONE of the following regulations provide guidance on the use of handheld tools?

Possible answers		Answer
a)	Control of Substances Hazardous to Health (COSHH)	
b)	Provision and Use of Work Equipment Regulations 1998 (PUWER)	
c)	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)	
d)	Control of Major Accident Hazards Regulations 2015 (COMAH)	

Que	Question 9		
In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following apply isolations?			
Poss	sible answers	Answer	
a)	Experienced people		
b)	Skilled people		
c)	Lead technicians		
d)	Authorised people		



In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous?

Possible answers Answer		Answer
a)	The substance will give off a strong odour	
b)	The substance will have a label identifying the hazard	
c)	The substance will be contained in a glass receptacle	
d)	The substance will be in a red container	

Que	Question 11		
What type of information is provided on the coloured tag on a piece of rigging equipment?			
Poss	Possible answers Answer		
a)	Certification period		
b)	Safe working load		
c)	Maximum working load		
d)	Safe to use		

Question 12			
What type of document should be fixed to a scaffold before use?			
Poss	Possible answers Answer		
a)	Risk assessment		
b)	Safety certificate	V	
c)	Permit to work		
d)	Approved Scafftag		



Que	Question 13		
Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?			
Poss	sible answers	Answer	
a)	Remove all clothing and douse down under the shower		
b)	Stand under the shower immediately and douse down under the shower		
c)	Complete the task and then douse down under the shower		
d)	Stop work and immediately report to the first aid room		

Que	Question 14		
A gas test has been completed within a confined space. Which oxygen reading would allow safe entry into the confined space?			
Poss	Possible answers Answer		
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

Que	Question 15		
An operative is asked to carry out a task that will create dust. What will they need to do?			
Poss	sible answers	Answer	
a)	Dust is not a hazardous substance, so no safety measures are required		
b)	Wait until the wind is strong so it will blow the dust away		
c)	Wear the PPE identified on the permit or risk assessment		
d)	Only work for short periods and take regular breaks		



When working in these locations which one does **NOT** require a Confined Space Entry Permit?

Possible answers Answer		Answer
a)	Refrigeration Unit	
b)	Trench	
c)	Vessel	
d)	Ceiling Void	

Quest	Question 17		
Which	Which ONE of the following must be tested before entering a confined space?		
Possi	Possible answers		
a)	Number of people wanting access		
b)	Oxygen content		
c)	Size of area		
d)	Noise levels		



Que	Question 18		
Wha	t is the correct order of working at height control measures	?	
Poss	sible answers	Answer	
a)	 Fall prevention personal fall protection avoid work at height collective fall protection 		
b)	 Avoid work at height fall prevention collective fall protection personal fall protection 		
c)	 Avoid work at height collective fall protection fall prevention personal fall protection 		
d)	 Personal fall protection collective fall protection fall prevention avoid work at height 		

Que	Question 19			
How	How regularly should electrical safety equipment be inspected?			
Poss	sible answers	Answer		
a)	Daily			
b)	Weekly			
c)	Monthly			
d)	Prior to use			



Que	Question 20		
Whic	Which ONE of the following manual handling statements is true?		
Poss	sible answers	Answer	
a)	Correct manual handling prevents all accidents		
b)	Correct manual handling prevents damage to equipment		
c)	Correct manual handling should only be applied in the workplace		
d)	Correct manual handling reduces the risk of human injury		

Question 21			
In terms of psi (pound/square inch), what is 1 bar is equivalent to?			
Poss	ssible answers Answer		
a)	1.47 psi		
b)	14.7 psi		
C)	17.4 psi		
d)	147 psi		

Que	Question 22				
	What is the surface area of the cube in the image? The length of each side is 1 inch.				
Poss	sible answers	Answer			
a)	36 inches ²		1"		
b)	6 inches ²				
c)	4 inches ²				
d)	1 inch ²		1" 1"		



Question 23			
What is the SI (International System of Units) name for force?			
Poss	Possible answers Answer		
a)	Hertz		
b)	PSI		
c)	Watts		
d)	Newton		

Ques	Question 24			
Whe	When seen on a flange, what does 150lb refer to?			
Poss	Possible answers Answer			
a)	Weight			
b)	Pressure rating			
c)	Cost code			
d)	Size			

Que	Question 25			
Whic	Which ONE of the following definitions best fits the terminology 'specification'?			
Poss	Possible answers Answer			
a)	The capacity to withstand continuous force			
b)	The standard when measured against another object of similar design			
c)	A detailed description of the design and materials of an object			
d)	The specified point beyond which certification is invalid			



What does the symbol below represent when seen on a British Standard convention drawing?

 	11	"	
 ~~~			

Poss	Possible answers Answer		
a)	Electrical signal		
b)	Instrument signal		
c)	Hydraulic line		
d)	Pneumatic line		

#### **Question 27**

Which of the following is NOT one of the elements needed to start a fire?

Possible answers		Answer
a)	CO ₂ (Carbon Dioxide)	
b)	Fuel	
c)	Heat	
d)	Oxygen	

Que	Question 28		
Which type of maintenance schedule is more likely to lessen the likelihood of plant or equipment failure			
Poss	sible answers	Answer	
a)	Reactive maintenance		
b)	Risk based maintenance		
c)	Condition based maintenance		
d)	Preventative maintenance		



Looking at the image provided and taking into consideration risk, which task is low probability and low in impact?

Possible answers Answer		A	В	
a)	A	Х	<b>č</b>	
b)	В		С	D
c)	С			04
d)	D		100000000000000000000000000000000000000	A

Que	Question 30			
Wha	What would be a typical sign that a filter was starting to become blocked?			
Poss	sible answers	Answer		
a)	Increase in differential pressure			
b)	Static differential pressure			
c)	Decrease in differential pressure			
d)	Zero differential pressure			

Que	Question 31				
Wha	What is the metric SI (International System of Units) unit for torque?				
Poss	sible answers	Answer			
a)	Mn				
b)	Nm				
c)	Тq				
d)	Ν				



Que	Question 32			
Wha	What type of maintenance is Root cause analysis?			
Poss	Possible answers Answer			
a)	Preventative			
b)	Reflective			
c)	Planned			
d)	Reactive			

Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.



Possi	ble answers	Answer
a)	2.05 litres per second	
b)	2.20 litres per second	
c)	2.25 litres per second	
d)	3.25 litres per second	







Question 35				
Refer to the image below.				
Which ONE of the following instruments would display this information?				
Poss	Possible answers Answer			
a)	Dissolved oxygen analyser		8.94 ppm	
b)	Temperature transmitter		8.94 ppm 19.3 Deg C	
c)	Human Machine Interface			
d)	pH probe			

Refer to the trend analysis snapshot below of a pumping station.

On what day did the maximum flow rate occur?



Possi	ble answers	Answer
a)	18 May	
b)	19 May	
c)	20 May	
d)	21 May	



Question 37				
Refer to the image below.				
What measurement is the reading displaying?				
Poss	sible answers	Answer		
a)	Signal velocity			
b)	Viscosity of a liquid		<b>1.84</b> NTU	
c)	Capacitance Probe (RF)			
d)	Turbidity			

Refer to the display below.

If 1.0 bar of pressure equals approximately 10.1972 mH₂O, what is the current level in mH₂O of bore hole 1



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Which ONE of the following figures is the flowrate from the brine tank to the Recovery?



Possi	Possible answers Answer		
a)	-0.0 Gallons Per Minute		
b)	The information is not in the display		
c)	0.1 FT		
d)	45%		



Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



# End of Practice Knowledge Assessment



# Practice Knowledge Assessment

# Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	В	15	С	29	А
2	D	16	D	30	А
3	В	17	В	31	В
4	С	18	В	32	D
5	A	19	D	33	В
6	A	20	D	34	В
7	В	21	В	35	A
8	В	22	В	36	В
9	D	23	D	37	D
10	В	24	В	38	D
11	А	25	С	39	А
12	D	26	D	40	D
13	В	27	А		
14	А	28	D		