

### **MOET Practice Assessment**

| Please write clearly in block capitals below |  |  |
|--|--|--|
| Company Name                                 |  |  |
| Forename (s)                                 |  |  |
| Surname (s)                                  |  |  |
| Date of Birth                                |  |  |
| Apprentice Number                            |  |  |
| Apprentice signature                         |  |  |
| Date of Knowledge Test                       |  |  |

Level: 3

Standard: Maintenance and Operations

**Engineering Technician** 

Pathway: Electromechanical Practice Assessment

**Duration:** 45 minutes

#### **Materials**

For this paper you must have:

- Pens
- Calculators and reference documents are not required

#### Instructions

- Use black or blue ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer



- Mark your answer with an against the possible answer you think is correct- if you wish to change your answer please put a line through and re-select with another
- Only one answer per question allowed. Answers which do not follow the rules
  of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book, spare paper is provided in this answer booklet and can be used but MUST NOT be removed
- Additional spare paper will not be provided
- All questions are closed book

#### Sample:

London is the capital of....

| Example Question         |                  |        |
|--------------------------|------------------|--------|
| London is the capital of |                  |        |
| Poss                     | sible answers    | Answer |
| a)                       | Wales            | ×      |
| b)                       | Scotland         |        |
| c)                       | Northern Ireland |        |
| d)                       | England          | х      |

#### Information

- There are 30 questions in total
- All questions should be attempted

#### Advice

- You are not permitted to leave the examination room for the duration of the assessment
- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room.
   The examination must be conducted under examination conditions i.e. you



- may not speak to other candidates, if you have a problem raise your hand and the invigilator will attend
- Cheating: you will be asked to leave the examination room and will be classified an automatic fail and referred to your employer

## Do not turn over the page or commence the knowledge test until the invigilator instructs you to

THIS PAPER MUST NOT BE COPIED OR CIRCULATED WITHOUT THE WRITTEN PERMISSION OF THE EUIAS



**DO NOT DETACH**Spare paper for to use for calculations or working out



## (A) First principles relating to the operation and maintenance of appropriate plant and equipment (7 Questions)

| Question 01 |   |        |  |  |
|-------------|---|--------|--|--|
| On w        | On what type of installation would you fit this design of washer? |        |  |  |
| Poss        | ible answers  | Answer |  |  |
| a)          | High corrosion  |        |  |  |
| b)          | High temperature  |        |  |  |
| c)          | High vibration  |        |  |  |
| d)          | High pressure   |        |  |  |

#### **Question 02**

The maximum and/or minimum values that are permitted for specific maintenance operations are commonly described as:

| Possible answers |                   | Answer |
|------------------|-------------------|--------|
| a)               | Factors of safety |        |
| b)               | Rules of thumb    |        |
| c)               | Margins           |        |
| d)               | Tolerances        |        |



| Question 03 |  |        |
|-------------|--|--------|
| Whicl       | Which statement is correct? Safety critical equipment should be maintained |        |
| Poss        | ible answers   | Answer |
| a)          | safety critical equipment does not need testing                            |        |
| b)          | more frequently that non safety critical equipment                         |        |
| c)          | less frequently that non safety critical equipment                         |        |
| d)          | at the same period as safety non-critical equipment                        |        |

| Question 04  |   |        |
|--|---|--------|
| Which statement best describes what is meant by the terminology "specification"? |   |        |
| Poss   | ible answers  | Answer |
| a)   | The capacity to endure continuous force                             |        |
| b)   | The standard when measured against another object of similar design |        |
| c)   | Detailed description of the design and materials of an object       |        |
| d)   | The specified point beyond which certification is invalid           |        |

| Ques | estion 05   |        |  |
|------|---|--------|--|
| What | What type of maintenance is applied when something stops working? |        |  |
| Poss | ible answers  | Answer |  |
| a)   | Planned   |        |  |
| b)   | Preventative  |        |  |
| c)   | Corrective  |        |  |
| d)   | Shutdown  |        |  |



| 4455454  |                 |
|--|-----------------|
| What do the initials IP followed by 2 numbers refer to when see equipment: | n on a piece of |
| Possible answers   | Anewor          |

| Poss | ible answers         | Answer |
|------|----------------------|--------|
| a)   | Internal pressure    |        |
| b)   | Integrity protection |        |
| c)   | Ingress protection   |        |
| d)   | Increased pressure   |        |

Question 06

Which of the following is commonly classed as safety critical?

| Possible answers |               | Answer |
|------------------|---------------|--------|
| a)               | Control valve |        |
| b)               | Fuse          |        |
| c)               | Steam trap    |        |
| d)               | Drain valve   |        |

#### **Question 08**

What does the coloured tag on a piece of rigging equipment mean?

| Possible answers |                      | Answer |
|------------------|----------------------|--------|
| a)               | Certification period |        |
| b)               | Safe working load    |        |
| c)               | Maximum working load |        |
| d)               | Safe to use          |        |



| Question 09   |    |             |  |
|---|----|-------------|--|
| When seen on site, what does a green safety sign signify? |    |             |  |
| Possible answers Answer                                   |    | Answer      |  |
|   | a) | Mandatory   |  |
|   | b) | Prohibited  |  |
|   | c) | Information |  |
|   | d) | Warning     |  |

| Question 10  |                    |  |  |  |
|--|--------------------|--|--|--|
| What document should be fixed to a scaffold before you use it? |                    |  |  |  |
| Possible answers Answer  |                    |  |  |  |
| a)   | Risk assessment    |  |  |  |
| b)   | Safety certificate |  |  |  |
| c)   | Approved Scafftag  |  |  |  |
| d)   | Permit to work     |  |  |  |

Looking at the image provided and taking into consideration risk, which task would you say is low probability and low in impact?

| Poss | ible answers | Answer | Α          | В  |
|------|--------------|--------|------------|----|
| a)   | A            |        |            |    |
| b)   | В            |        | С          | D  |
| c)   | С            |        |            | 04 |
| d)   | D            |        | migriturin | Δ  |



| _        |       | 1 | 4 4   | _ |
|----------|-------|---|-------|---|
| ( ) i    | uesti | n | 1     | " |
| $\omega$ | 1631  |   | - 1 4 | L |

When personal protection equipment is identified on the work control document, which of the following statements is correct?

| Poss | ible answers         | Answer |
|------|----------------------|--------|
| a)   | PPE is recommended   |        |
| b)   | PPE is advised       |        |
| c)   | PPE is good practice |        |
| d)   | PPE is mandatory     |        |

#### **Question 13**

In accordance with HSE regulations, how would you know if a substance was regarded as hazardous?

| Poss | ible answers                                | Answer |
|------|---|--------|
| a)   | The container will be coloured red          |        |
| b)   | It will be contained in a glass receptacle  |        |
| c)   | It will have a label identifying the hazard |        |
| d)   | It will give off a strong odour             |        |



| O. | ıes | tin | n | 1   | 1 |
|----|-----|-----|---|-----|---|
| W  | ıes | UO  | n | - 1 | 4 |

According to the Confined Space Regulations 1997, which of the following locations is not regarded as a confined space?

| Poss | ible answers        | Answer |
|------|---------------------|--------|
| a)   | Storage tank        |        |
| b)   | Termination cabinet |        |
| c)   | Floor void          |        |
| d)   | Pipe trench         |        |

#### **Question 15**

In accordance with HSE guidelines, isolations can only be applied by ....

| Poss | ible answers                   | Answer |  |  |
|------|--------------------------------|--------|--|--|
| a)   | Lead technicians               |        |  |  |
| b)   | Training and authorised people |        |  |  |
| c)   | skilled people                 |        |  |  |
| d)   | experienced people             |        |  |  |



# Question 16 Which of the following manual handling statements is true? Possible answers Answer a) Correct manual handling prevents all accidents b) Correct manual handling prevents damage to equipment c) Correct manual handling reduces the risk of human

### (C) Maintenance and operational practices, processes and procedures covering a range of plant and equipment (5 Questions)

Correct manual handling should only be applied in the

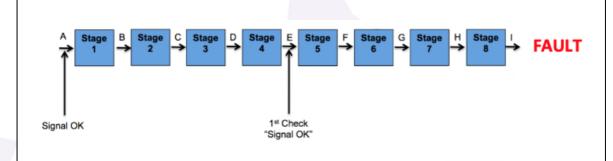
#### **Question 17**

d)

injury

workplace

Using the half split principal and referring to the information provided in the image, at which position should you logically make the next check when fault finding?



| Poss | sible answers | Answer |
|------|---------------|--------|
| a)   | Point C       |        |
| b)   | Point F       |        |
| c)   | Point G       |        |
| d)   | Point I       | _      |



## Question 18 What regulation provides guidance on the use of handheld tools? Possible answers Answer a) PUWER b) COMAH c) LOLER

#### **Question 19**

COSHH

d)

What is being measured in this image?



| Poss | ible answers | Answer |
|------|--------------|--------|
| a)   | Temperature  |        |
| b)   | Vibration    |        |
| c)   | Pressure     |        |
| d)   | Speed        |        |



| _  |         |      |
|----|---------|------|
| Oı | restion | 1 20 |

When seen on a British Standard convention drawing, what does this symbol represent?



| Poss | ible answers      | Answer |
|------|-------------------|--------|
| a)   | Electrical signal |        |
| b)   | Pneumatic line    |        |
| c)   | Hydraulic line    |        |
| d)   | Instrument signal |        |

#### **Question 21**

What type of maintenance can be applied to check the long-term performance of equipment to identify problems before they occur?

| Poss | ible answers                | Answer |
|------|-----------------------------|--------|
| a)   | Preventative maintenance    |        |
| b)   | Risk based maintenance      |        |
| c)   | Condition based maintenance |        |
| d)   | Corrective maintenance      |        |



## (D) The relevant engineering theories and principles relative to their occupation (9 Questions)

| Question 22   |              |  |
|---|--------------|--|
| Which of the following is a <b>primary</b> unit in the SI system? |              |  |
| Possible answers Answer   |              |  |
| a)  | Force        |  |
| b)  | Length       |  |
| c)  | Power        |  |
| d)  | Conductivity |  |

| Ques  | Question 23               |  |  |
|---|---------------------------|--|--|
| Which method or methods of heat transfer can occur in a vacuum? |                           |  |  |
| Possible answers Answer   |                           |  |  |
| a)  | Radiation                 |  |  |
| b)  | Convection and radiation  |  |  |
| c)  | Convection and conduction |  |  |
| d)  | Conduction                |  |  |



| Ques                                  | Question 24   |  |  |
|---------------------------------------|---|--|--|
| How do you calculate resultant force? |   |  |  |
| Poss                                  | Possible answers Answer                                   |  |  |
| a)                                    | By averaging the forces that act upon on average          |  |  |
| b)                                    | By adding together all the forces that act upon an object |  |  |
| c)                                    | By dividing the forces that act upon an object            |  |  |
| d)                                    | By multiplying all the forces that act upon an object     |  |  |

An electric drive motor on a conveyor belt is connected to a 110 V electrical supply. The power of the motor is 2.0kW. The most suitable fuse for the drive motor circuit is:

| Poss | ible answers | Answer |
|------|--------------|--------|
| a)   | 5 A          |        |
| b)   | 13 A         |        |
| c)   | 20 A         |        |
| d)   | 55 A         |        |



| Ques  | Question 26   |        |  |
|---|---|--------|--|
| The purpose of a commutator on an electric motor is to: |   |        |  |
| Poss  | ible answers  | Answer |  |
| a)  | Ensure easy brush replacement   |        |  |
| b)  | Increase the resistance in the motor  |        |  |
| c)  | Increase the current in the motor   |        |  |
| d)  | Periodically reverse the current direction between the rotor and the external circuit |        |  |

The formula for calculating the kinetic energy of an object of mass  $\mathbf{m}$  moving at a velocity of  $\mathbf{v}$  is:

| Poss | ible answers             | Answer |
|------|--------------------------|--------|
| a)   | 2 x m x v                |        |
| b)   | 0.5 x m x v <sup>2</sup> |        |
| c)   | 2 x m x v <sup>2</sup>   |        |
| d)   | 0.5 x m <sup>2</sup> x v |        |



| Question | 28 |
|----------|----|
|----------|----|

A vehicle is moving at a constant velocity on a horizontal road. Which of the following is true?

| Possible answers |  | Answer |
|------------------|--|--------|
| a)               | The friction force is almost zero                        |        |
| b)               | The friction force is the same size as the driving force |        |
| c)               | The friction force is exactly zero                       |        |
| d)               | The friction force is less than the driving force        |        |

#### **Question 29**

A 20 mA current is flowing through a component of resistance 100 ohms. The voltage difference across the component is:

| Poss | ible answers | Answer |
|------|--------------|--------|
| a)   | 5 V          |        |
| b)   | 2 kV         |        |
| c)   | 5 mV         |        |
| d)   | 2 V          |        |

#### **Question 30**

The unit of electromotive force (EMF) is:

| Poss | ible answers | Answer |
|------|--------------|--------|
| a)   | Newton       |        |
| b)   | Joule        |        |
| c)   | Amp          |        |



| d) | Volt |  |
|----|------|--|
|----|------|--|

**End of Practice Assessment** 



#### **Answers**

| Question | Answer | Question | Answer |
|----------|--------|----------|--------|
| 1        | С      | 16       | С      |
| 2        | D      | 17       | С      |
| 3        | В      | 18       | А      |
| 4        | С      | 19       | В      |
| 5        | С      | 20       | В      |
| 6        | С      | 21       | С      |
| 7        | В      | 22       | В      |
| 8        | А      | 23       | А      |
| 9        | С      | 24       | В      |
| 10       | С      | 25       | С      |
| 11       | А      | 26       | D      |
| 12       | D      | 27       | В      |
| 13       | С      | 28       | В      |
| 14       | В      | 29       | D      |
| 15       | В      | 30       | D      |