## MOET Practice Assessment

| Please write clearly in block capitals below |  |
| :--- | :--- |
| Company Name |  |
| Forename (s) |  |
| Surname (s) |  |
| Date of Birth |  |
| Apprentice Number |  |
| Apprentice Signature |  |
| Date of Knowledge Test |  |

## Level:

## Standard:

## Pathway:

Duration:

## 3

## Maintenance and Operations

## Engineering Technician

Electrical Systems and Process Control
45 minutes

## Materials

For this paper you must have:

- Pens
- Calculators and reference documents are not required


## Instructions

- Use black or blue ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an against the possible answer you think is correct- if you wish to change your answer please put a line through and re-select with another $X$
- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book, spare paper is provided in this answer booklet and can be used but MUST NOT be removed
- Additional spare paper will not be provided
- All questions are closed book


## Sample:

London is the capital of....

## Example Question

London is the capital of...

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Wales | $\mathbf{X}$ |
| b) | Scotland |  |
| c) | Northern Ireland |  |
| d) | England | $\mathbf{X}$ |

## Information

- There are 30 questions in total
- All questions should be attempted


## Advice

- You are not permitted to leave the examination room for the duration of the assessment
- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room. The examination must be conducted under examination conditions i.e. you
may not speak to other candidates, if you have a problem raise your hand and the invigilator will attend
- Cheating: you will be asked to leave the examination room and will be classified an automatic fail and referred to your employer

> Do not turn over the page or commence the knowledge test until the invigilator instructs you to

## THIS PAPER MUST NOT BE COPIED OR CIRCULATED WITHOUT THE WRITTEN PERMISSION OF THE EUIAS

## DO NOT DETACH

Spare paper for to use for calculations or working out
(A) First principles relating to the operation and maintenance of appropriate plant and equipment (7 Questions)

| Question 01 |  |  |
| :--- | :--- | :--- | :--- |
| On what type of installation would you fit this design of washer? |  |  |
| Possible answers |  | Answer |
| a) | High corrosion |  |
| b) | High temperature |  |
| c) | High vibration |  |
| d) | High pressure |  |

## Question 02

The maximum and or minimum values that are permitted for specific maintenance operations are commonly described as what?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Factors of safety |  |
| b) | Rules of thumb |  |
| c) | Margins |  |
| d) | Tolerances |  |

## Question 03

Which statement is correct? Safety critical equipment should be maintained ....

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | safety critical equipment does not need testing |  |
| b) | more frequently that non safety critical equipment |  |
| c) | less frequently that non safety critical equipment |  |
| d) | at the same period as safety non-critical equipment |  |


| Question $\mathbf{0 4}$ |  |  |
| :--- | :--- | :---: |
| Which statement best describes what is meant by the terminology "specification"? |  |  |
| Possible answers |  | Answer |
| a) | The capacity to endure continuous force |  |
| b) | The standard when measured against another object <br> of similar design |  |
| c) | Detailed description of the design and materials of an <br> object |  |
| d) | The specified point beyond which certification is invalid |  |

## Question 05

What type of maintenance is applied when something stops working?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Planned |  |
| b) | Preventative |  |
| c) | Corrective |  |
| d) | Shutdown |  |

## Question 06

When seen on a piece of equipment, what do the initials IP followed by $\mathbf{2}$ numbers refer to?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Internal pressure |  |
| b) | Integrity protection |  |
| c) | Ingress protection |  |
| d) | Increased pressure |  |


| Question 07 |  |  |
| :--- | :--- | :---: |
| Which of the following is commonly classed as safety critical? |  |  |
| Possible answers |  | Answer |
| a) | Control valve |  |
| b) | Fuse |  |
| c) | Steam trap |  |
| d) | Drain valve |  |

(B) Relevant industry health and safety standards, regulations, and environmental and regulatory requirements (9 Questions)

| Question 08 |  |  |
| :--- | :--- | :---: |
| What does the coloured tag on a piece of rigging equipment mean? |  |  |
| Possible answers |  | Answer |
| a) | Certification period |  |
| b) | Safe working load |  |
| c) | Maximum working load |  |
| d) | Safe to use |  |

## Question 09

When seen on site, what does a green safety sign signify?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Mandatory |  |
| b) | Prohibited |  |
| c) | Information |  |
| d) | Warning |  |

## Question 10

What document should be fixed to a scaffold before you use it?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Risk assessment |  |
| b) | Safety certificate |  |
| c) | Approved Scafftag |  |
| d) | Permit to work |  |

## Question 11

Looking at the image provided and taking into consideration risk, which task would you say is low probability and low in impact?

| Possible answers |  | Answer | A | B |
| :---: | :---: | :---: | :---: | :---: |
| a) | A |  |  |  |
| b) | B |  |  |  |
| c) | C |  | $\&$ |  |
| d) | D |  | \% |  |

## Question 12

When personal protection equipment is identified on the work control document, which of the following statements is correct?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | PPE is recommended |  |
| b) | PPE is advised |  |
| c) | PPE is good practice |  |
| d) | PPE is mandatory |  |

## Question 13

In accordance with HSE regulations, how would you know if a substance was regarded as hazardous?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | The container will be coloured red |  |
| b) | It will be contained in a glass receptacle |  |
| c) | It will have a label identifying the hazard |  |
| d) | It will give off a strong odour |  |

## Question 14

According to the Confined Space Regulations 1997, which of the following locations is not regarded as a confined space?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Storage tank |  |
| b) | Termination cabinet |  |
| c) | Floor void |  |
| d) | Pipe trench |  |

## Question 15

In accordance with HSE guidelines, isolations can only be applied by

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Lead technicians |  |
| b) | Training and authorised people |  |
| c) | skilled people |  |
| d) | experienced people |  |


| Question 16 |  |  |
| :---: | :--- | :---: |
| Which of the following manual handling statements is true? |  |  |
| Possible answers |  | Answer |
| a) | Correct manual handling prevents all accidents |  |
| b) | Correct manual handling prevents damage to <br> equipment |  |
| c) | Correct manual handling reduces the risk of human <br> injury |  |
| d) | Correct manual handling should only be applied in the <br> workplace |  |

(C) Maintenance and operational practices, processes and procedures covering a range of plant and equipment (5 Questions)

## Question 17

Using the half split principal and referring to the information provided in the image, at which position should you logically make the next check when fault finding?


| Question 18 |  |  |
| :--- | :--- | :--- |
| What regulation provides guidance on the use of handheld tools? |  |  |
| Possible answers |  | Answer |
| a) | PUWER |  |
| b) | COMAH |  |
| c) | LOLER |  |
| d) | COSHH |  |



## Question 20

When seen on a British Standard convention drawing, what does this symbol represent?


| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Electrical signal |  |
| b) | Pneumatic line |  |
| c) | Hydraulic line |  |
| d) | Instrument signal |  |

## Question 21

Ohms law can be expressed as ...

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | $V=I+R$ |  |
| b) | $V=I \div R$ |  |
| c) | $V=I \times R$ |  |
| d) | $V=I-R$ |  |

(D) The relevant engineering theories and principles relative to their occupation (9 Questions)

| Question 22 |  |  |
| :--- | :--- | :--- |
| What type of sensing device is used on this flow installation? |  |  |
| Possible answers |  |  |
| a) | RF probe | Answer |
| b) | Orifice plate |  |
| c) | Venturi tube |  |
| d) | Turbine meter |  |

## Question 23

What effect would a loose connection have on a Resistance Temperature Device temperature loop?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Fluctuating signal |  |
| b) | Low reading |  |
| c) | Static signal |  |
| d) | No effect |  |

## Question 24

Which of the following hazardous conditions would arise if a loose electrical connection existed on the terminal?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Decrease in temperature |  |
| b) | Increase in corrosion |  |
| c) | Increase in temperature |  |
| d) | Increase in noise |  |

## Question 25

On this pressure manifold, what is the purpose of the red handle valve?


| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Isolating pressure to transmitter |  |
| b) | Isolating mains pressure |  |
| c) | Venting pressure |  |
| d) | Equalising pressure |  |

## Question 26

A pressure transmitter with a range of 0-200 mbar and a feedback signal of 4200 mA is showing a feedback signal of 16 mA . Assuming that the transmitter is calibrated correctly what is the actual line pressure?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | 100 mbar |  |
| b) | 120 mbar |  |
| c) | 150 mbar |  |
| d) | 160 mbar |  |

## Question 27

What is the name given to the process of routinely inspecting electrical appliances?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Resistance testing |  |
| b) | PAT testing |  |
| c) | Planned maintenance |  |
| d) | Breakdown maintenance |  |

## Question 28

What does the third wire on a 3 wire Resistance Temperature Device do?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | Acts as a spare wire |  |
| b) | It is the power wire |  |
| c) | Cancels out the resistance |  |
| d) | It is the earth wire |  |

## Question 29

What is the normal output range of a pneumatic transmitter?

| Possible answers |  | Answer |
| :--- | :--- | :---: |
| a) | 1 to 1.9 bar |  |
| b) | 0 to 15 bar |  |
| c) | 2 to 20 bar |  |
| d) | 0.2 to 1.0 bar |  |

## Question 30

Following maintenance on a distribution board, how should you re-instate the circuit?

| Possible answers |  | Answer |
| :---: | :--- | :---: |
| a) | By leaving all outgoing circuits on |  |
| b) | Leave all outgoing circuits off until asked to re-instate <br> them |  |
| c) | By switching all outgoing circuits back on at the same <br> time |  |
| d) | By switching all outgoing circuits back on one at a time |  |

## End of Practice Knowledge Assessment

## MOET - Electrical Systems and Process Control Technician Practice Paper

## Answer Scheme

| Question | Answer | Question | Answer |
| :---: | :---: | :---: | :---: |
| 1 | C | 16 | C |
| 2 | D | 17 | C |
| 3 | B | 18 | A |
| 4 | C | 19 | B |
| 5 | C | 20 | B |
| 6 | C | 21 | C |
| 7 | B | 22 | B |
| 8 | A | 23 | A |
| 9 | C | 24 | C |
| 10 | C | 25 | C |
| 11 | A | 26 | C |
| 12 | D | 27 | B |
| 13 | C | 28 | C |
| 14 | B | 29 | D |
| 15 | B | 30 | D |

