### EPA Specification Maintenance and Operations Engineering Technician – Wind Turbine Technician



### EPA Specification Section 7 – Supporting documents

- Gateway Eligibility Report
- Cohort Registration Form
- Practice Knowledge Assessment, with Answer Scheme
- MOET Portfolio Checklist and Portfolio Index

#### EUIAS Level 3 End-point Assessment for Maintenance Operations Engineer Technician - Wind turbine Gateway Eligibility Report

(Standard Version: ST0154 version 1, 2016; Assessment Plan Version: ST0154/AP02)

#### Apprentice's details

Apprentice's name:	Apprentice's job title:
Name of Employer:	Name of Training provider:
Employer representatives present:	Training provider representatives present:
Apprenticeship start date:	Apprenticeship on-programme end date:
Gateway meeting date:	
Has the apprentice taken any part of the end-point assessment for this apprenticeship standard with any other End Point Assessment Organisation?	Y/N
If "Yes" please give details:	

#### **Eligibility requirements for MOET**

The apprentice must confirm their achievement of the following:

Eligibility requirement	Achieved by the apprentice? Y/N	Evidence	
		(scans of certificates MUST be	
		included)	
Achieved English level 2			
Achieved maths level 2			

#### **Gateway Eligibility Declaration**

The apprentice, the employer and the training provider must sign this form to confirm that they understand and agree to the following:

- 1. The apprentice has completed the required on-programme elements of the apprenticeship and is ready for end-point assessment with EUIAS
- 2. The apprentice will only submit their own work as part of end-point assessment
- 3. All parties agree that end-point assessment evidence may be recorded and stored by EUIAS for quality assurance purposes
- 4. The apprentice has been on-programme for a minimum duration of 365 days
- 5. The apprentice has achieved the mathematics and English requirements as detailed in this document
- 6. The apprentice, if successful, gives permission for EUIAS to request the apprenticeship certificate from the ESFA who issue the certificate on behalf of the Secretary of State
- 7. The apprentice has been directed to the EUIAS Appeals Policy and Complaints Policy
- 8. The employer/training provider has given the EUIAS at least three months' notice of requesting this EPA for this apprentice
- 9. If the Gateway Eligibility Report is not completed in full, meeting all requirements, and submitted to EUIAS, the end-point assessment cannot take place

Signed on behalf of the employer (print name):	Signature:	Date:
Signed on behalf of the training provider (print name):	Signature:	Date:
Apprentice's name (print):	Signature:	Date:

EUIAS use only:	
EUIAS Sign off:	
Comments/actions:	

#### Cohort Registration Form (v2) Section 1 Main Details

Standard and AP number	
Number in cohort, by pathway	
Trainibol in content, by painway	
Cohort start date	
Expected Gateway date	
Employer Name	
Lead Provider Name*	
* (this may be the employer).	
Employer Contact Name	
Employer Contact Details (address, phone and em	nail)
Employer Reference Number (ERN)	
Lead Provider Contact Name	
Lead Provider Contact Details (address, phone and email)	
Lead Provider Reference Number (UKPRN)	
Date of Service Level Agreement between EUIAS at Lead Provider (EUIAS to complete)	and
	EUIAS Unique Cohort Identifier (UCI) Number:

#### Section 2 Service Details

The scope of the end-point assessment service is listed in Section 4 of the Service Level Agreement agreed with the lead provider.

EUIAS end-point assessment policies can be found at www.euias.co.uk

The agreed pricing is detailed below.

	Stage 1 - Registration		
End-point Assessment Price per apprentice	Stage 2 - Gateway	/ / End-point	
	TOTAL		
	•		
Cancellation price for EPA element 1 (	specify):	£	
Cancellation price for EPA element 2 (	specify):	£	
Cancellation price for EPA element 3 (	specify):	£	
Re-sit / re-take price for EPA element	1:	£	
Re-sit / re-take price for EPA element	2:	£	
Re-sit / re-take price for EPA element	3:	٤	
Cancellation charges (these are in line	with section 10.9 o	f the Service Level A	Agreement)
Less than 48 hours		Payment in full for	the specific end-point assessment
		activity plus any tr	avel and subsistence costs incurred
		and any additional	assessment(s) that cannot be
			o the assessment plan stage
		requirements	
More than 48 hours but less than 5 days			he full payment for the specific
		end-point assessment activity and any travel and	
		subsistence costs	incurred that cannot be cancelled
Greater than 6 days but less than 10 c	days	25% payment of the	he full payment for the specific
	•	end-point assessment activity and any travel and	
		subsistence costs incurred that cannot be cancelled	
More than 10 days		No additional char	ge for the specific end-point
More than to days		assessment activit	
Other (if applicable)			

Additional Service Charges (insert details as applicable): EUIAS - supplied assessors/technical experts: £ Assessors supplied by employer £ Invigilation: (per invigilator) £ EUIAS approval of additional/alternative assessment (per site) facilities: £ Learner/employer workshops, technical briefings etc: (per briefing, plus travel expenses)

# Section 3 - Account Registration for Finance and Invoicing (if not provided in a previous Cohort Registration Form)

To be completed by the main provider (the organisation on the Register of Apprenticeship Training Providers (RoATP), that will be contracting with the EUIAS on the employer's behalf).

l Vas / Na				
Yes / No				
Or complete the information below:				
Telephone No.				
Company No				
VAT no.				
above				
Telephone No.				
Account Payable Details – if different from above				
Telephone No.				
Purchase order number/details for Stage 1 payment				

#### Section 4 - Declarations

Employer Declaration		
This is to confirm that the [employer] has selected the Energy & Utilities Independent Assessment Service (EUIAS) as their end-point assessment organisation for the stated apprenticeship standard and cohort, and that the details supplied in this form are correct.		
Employer Name		
Contact Name:		
Job Title:		
Signature:		
Date:		
Lead Provider Declaration (this may be the employer)		
This is to confirm that the [Lead Provider] is approved on the Register of Apprenticeship Training Providers and will contract with and pay Energy & Utility Skills Limited (trading as Energy & Utilities Independent Assessment Service) on behalf of the employer for the delivery of end-point assessment. This is also to confirm that the details supplied in this form are correct.		
Lead Provider Name		
Contact Name:		
Job Title:		
Signature:		
Date:		

#### **MOET Practice Assessment**

Please write clearly in	block capitals below
Company Name	
Forename (s)	
Surname (s)	
Date of Birth	
Apprentice Number	
Apprentice signature	
Date of Knowledge Test	

Level: 3

Standard: Maintenance and Operations

**Engineering Technician** 

Pathway: Wind Turbine Practice Assessment

**Duration:** 45 minutes

#### Materials

For this paper you must have:

- Pens
- Calculators and reference documents are not required

#### Instructions

- Use black or blue ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer

- Mark your answer with an against the possible answer you think is correct- if you wish to change your answer please put a line through and re-select with another
- Only one answer per question allowed. Answers which do not follow the rules
  of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book, spare paper is provided in this answer booklet and can be used but MUST NOT be removed
- Additional spare paper will not be provided
- All questions are closed book

#### Sample:

London is the capital of....

Example Question			
Lond	on is the capital of		
Poss	sible answers		Answer
a)	Wales		×
b)	Scotland		
c)	Northern Ireland		
d)	England		X

#### Information

- There are 30 questions in total
- All questions should be attempted

#### Advice

- You are not permitted to leave the examination room for the duration of the assessment
- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room.
   The examination must be conducted under examination conditions i.e. you

- may not speak to other candidates, if you have a problem raise your hand and the invigilator will attend
- Cheating: you will be asked to leave the examination room and will be classified an automatic fail and referred to your employer

#### Do not turn over the page or commence the knowledge test until the invigilator instructs you to

THIS PAPER MUST NOT BE COPIED OR CIRCULATED WITHOUT THE WRITTEN PERMISSION OF THE EUIAS

**DO NOT DETACH**Spare paper for to use for calculations or working out



## (A) First principles relating to the operation and maintenance of appropriate plant and equipment (7 Questions)

Question 01			
On what type of installation would you fit this design of washer?			
Poss	ible answers	Answer	
a)	High corrosion		
b)	High temperature		
c)	High vibration		
d)	High pressure		

#### Question 02

The maximum and/or minimum values that are permitted for specific maintenance operations are commonly described as:

Poss	ible answers	Answer
a)	Factors of safety	
b)	Rules of thumb	
c)	Margins	
d)	Tolerances	

# Question 03 Which statement is correct? Safety critical equipment should be maintained .... Possible answers Answer a) safety critical equipment does not need testing b) more frequently that non safety critical equipment c) less frequently that non safety critical equipment d) at the same period as safety non-critical equipment

# Which statement best describes what is meant by the terminology "specification"? Possible answers a) The capacity to endure continuous force b) The standard when measured against another object of similar design c) Detailed description of the design and materials of an object

The specified point beyond which certification is invalid

Ques	Question 05			
What	What type of maintenance is applied when something stops working?			
Poss	Possible answers Answer			
a)	Planned			
b)	Preventative			
c)	Corrective			
d)	Shutdown			

d)

# What do the initials IP followed by 2 numbers refer to when seen on a piece of equipment: Possible answers Answer

Possible answers		Answer
a)	Internal pressure	
b)	Integrity protection	
c)	Ingress protection	
d)	Increased pressure	

#### **Question 07**

**Question 06** 

Which of the following is commonly classed as safety critical?

Poss	ible answers	Answer	
a)	Control valve		
b)	Fuse		
c)	Steam trap		
d)	Drain valve		

#### **Question 08**

What does the coloured tag on a piece of rigging equipment mean?

Poss	ible answers	Answer
a)	Certification period	
b)	Safe working load	
c)	Maximum working load	
d)	Safe to use	

# Question 09 When seen on site, what does a green safety sign signify?

Poss	ible answers	Answer
a)	Mandatory	
b)	Prohibited	
c)	Information	
d)	Warning	

#### **Question 10**

What document should be fixed to a scaffold before you use it?

Poss	ible answers	Answer
a)	Risk assessment	
b)	Safety certificate	
c)	Approved Scafftag	
d)	Permit to work	

#### **Question 11**

Looking at the image provided and taking into consideration risk, which task would you say is low probability and low in impact?

Poss	ible answers	Answer	A	В
a)	A		- &	-
b)	В		С	D
c)	С		<u></u>	- 9
d)	D		hilliothia	

When personal protection equipment is identified on the work control document, which of the following statements is correct?

Possible answers		Answer
a)	PPE is recommended	
b)	PPE is advised	
c)	PPE is good practice	
d)	PPE is mandatory	

#### Question 13

In accordance with HSE regulations, how would you know if a substance was regarded as hazardous?

Poss	ible answers	Answer
a)	The container will be coloured red	
b)	It will be contained in a glass receptacle	
c)	It will have a label identifying the hazard	
d)	It will give off a strong odour	

According to the Confined Space Regulations 1997, which of the following locations is not regarded as a confined space?

Poss	ible answers	Answer
a)	Storage tank	
b)	Termination cabinet	
c)	Floor void	
d)	Pipe trench	

#### **Question 15**

In accordance with HSE guidelines, isolations can only be applied by ....

Possible answers		Answer		
a)	Lead technicians			
b)	Training and authorised people			
c)	skilled people			
d)	experienced people			

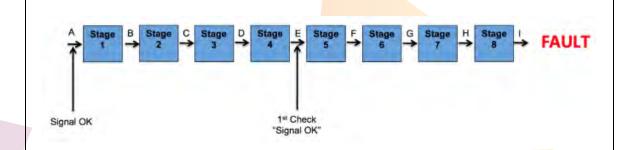
Which of the following manual handling statements is true?

Poss	ible answers	Answer
a)	Correct manual handling prevents all accidents	
b)	Correct manual handling prevents damage to equipment	
c)	Correct manual handling reduces the risk of human injury	
d)	Correct manual handling should only be applied in the workplace	

### (C) Maintenance and operational practices, processes and procedures covering a range of plant and equipment (5 Questions)

#### **Question 17**

Using the half split principal and referring to the information provided in the image, at which position should you logically make the next check when fault finding?



Poss	ible answers	Answer
a)	Point C	
b)	Point F	
c)	Point G	
d)	Point I	

What regulation provides guidance on the use of handheld tools?

Poss	ible answers	Answer
a)	PUWER	
b)	СОМАН	
c)	LOLER	
d)	СОЅНН	

#### **Question 19**

What is being measured in this image?



Poss	ible answers	Answer
a)	Temperature	
b)	Vibration	
c)	Pressure	
d)	Speed	

_	uestion	~~
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When seen on a British Standard convention drawing, what does this symbol represent?



Poss	ible answers	Answer
a)	Electrical signal	
b)	Pneumatic line	
c)	Hydraulic line	
d)	Instrument signal	

#### **Question 21**

What type of maintenance can be applied to check the long-term performance of equipment to identify problems before they occur?

Poss	ible answers	Answer
a)	Preventative maintenance	
b)	Risk based maintenance	
c)	Condition based maintenance	
d)	Corrective maintenance	

(D) The relevant engineering theories and principles relative to their occupation (9 Questions)

#### **Question 22**

Where would you commonly find the transformer on a sub mega watt wind turbine?

Poss	ible answers	Answer
a)	In the hub	
b)	At the base	
c)	In the nacelle	
d)	In the rotor	

#### **Question 23**

What does RPM stand for when seen on a gearbox?

Poss	ible answers	Answer
a)	Revolutions per minute	
b)	Revolutions per metre	
c)	Rotations per millimeter	
d)	Rotational pressure monitor	

Ques	tion 24	
0.5 of	a Kilowatt is equal to	
Poss	ible answers	Answer
a)	5000 Watts	
b)	500 Watts	
c)	50 Watts	
d)	5 Watts	

	Ques	tion 25	
	What	is the purpose of the gearbox in a wind turbine?	
	Poss	ible answers	Answer
	a)	Increase rotational speed to the blades	
_	b)	Increase torque to the blades	
	c)	Increase rotational speed to the ge <mark>nerator</mark>	
	d)	Increase torque to the generator	

# What is the name of the wind turbine component indicated by the arrow? Possible answers a) Nacelle b) Rotor c) Transit d) Hub

#### **Question 27**

A temperature transmitter with a range of 0-400 degree C has a feedback signal of 8mA. Assuming the transmitter is calibrated correctly, what is the actual temperature reading?

Poss	ible answers	Answer
a)	150 degrees C	
b)	100 degrees C	
c)	75 degrees C	
d)	50 degrees C	

#### **Question 28**

What is the most likely cause of high vibration found at the coupling of the gearbox and electric generator?

Possi	ible answers	Answer
a)	High wind	
b)	Bearing failure	
c)	High temperature	
d)	Faulty controller	

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Blue or brown discolouration on a bearing often indicates what problem?

Possible answers		Answer
a)	Corrosion	
b)	Erosion	
c)	Mechanical damage	
d)	Bearing failure	

#### **Question 30**

The power available in a wind of speed V is proportional to

Possible answers			Answer
a)	1 ÷ V		
b)	0.5 x V		
c)	VxV		
d)	VxVxV		

**End of Practice Assessment** 

#### **Answers**

Question	Answer	Question	Answer
1	С	16	С
2	D	17	С
3	В	18	A
4	С	19	В
5	С	20	В
6	С	21	С
7	В	22	В
8	A	23	Α
9	С	24	В
10	С	25	С
11	А	26	D
12	D	27	В
13	С	28	В
14	В	29	D
15	В	30	D

# MOET Portfolio Readiness Checklist – Wind Turbine Technician Pathway

Use this form to check your portfolio covers the required parts of the standard

Apprentice Name				Company/Location	
Brief description of the work-based tasks					
		and the same of th			
Cons	I/o accida da a				
Core	Knowledge	ı			
CK1	First principles relating to operation and maintenance of plant and equipment		CK2	Relevant industry health and safety standards, regulations and environmental and regulatory requirements	
СКЗ	Maintenance and operational practices, processes and procedures		CK4	Relevant engineering theories and principles	
Core	Skills and Behaviour				
CS5	Read, understand, interpret and work to technical information		CS6	Locate and rectify faults on plant & equipment	
CS7	Inspect and maintain plant & equipment		CS8	Communicate, handover & confirm that the appropriate engineering process has been completed	
B5	Critical reasoning				
Specific Skills					
WT1	Position/assemble/install and dismantle plant & equipment		WT2	Planned, unplanned & preventative maintenance	
WT3	Replace/repair and or remove components		WT4	Diagnose and determine the cause of faults	

The apprentice's manager/mentor is required to complete the details below to confirm the authenticity of the evidence portfolio

By signing below I confirm that the evidence in the apprentice's portfolio is his/her own work.			
Witness Name Witness Signature		Date	

#### MOET Portfolio Index

Evidence ref, including portfolio page number	Short description of evidence	Standard(s) covered
eg. Job 2, page 4, Ref. 1		eg. CK3
,		
		*

Continue index as	required		

#### Practical Observation Approval Form Guidance

#### Guidance

The purpose of the Practical Observation Approval Form is to ensure that the activity, proposed for the apprentice to complete during the MOET Practical Observation Assessment, is sufficiently complex to allow the apprentices to demonstrate the widest range of knowledge, skills and behaviours against the mandatory elements of the MOET EPA Standard.

Details of the mandatory elements are in Section 4 of the Specification.

Unless the site and tasks have previously been approved by EUIAS, the Approval Form should be completed and submitted to EUIAS a minimum of 20 working days before the expected date of the first practical observation. The form should be accompanied by photographs of the plant/ machinery which the apprentice will be working on.

A "complex" activity is defined as one that is completed in a number of individual stages in order to complete the activity. As an example, these stages could be broken down into the following sequence:

- Comply with industry health, safety and environmental working practices and regulations
- Prepare work areas to undertake work related activities and reinstate those areas after the completion of the work-related activities
- Communicate with and provide information to stakeholders in line with personal role and responsibilities
- Read, understand and interpret information and work in compliance with technical specifications and supporting documentation
- Inspect and maintain appropriate plant and equipment to meet operational requirements
- Locate, and rectify faults on plant and equipment
- Assess and test the performance and condition of plant and equipment
- Communicate, handover and confirm that the appropriate engineering process has been completed to specification

The above sequence comprises of the Core Skills elements of the MOET EPA, which closely reflects the practices and processes of facilitating work activities in the industry sectors, which are identified in the MOET Assessment Plan.

In addition to the Core Skill elements detailed above, the proposed activity must also allow the apprentice to demonstrate their knowledge, skills and behaviours against one of the Specific Skill elements detailed in Section 4 of the Specification.

It is important to note that if, during the assessment, any aspect of the performance that needs to be assessed does not occur naturally, the independent assessor (technical expert) will ask the apprentice questions to give them the opportunity to cover the area of the standard.

The time taken to complete the proposed activity(s) should typically take no longer than one day. However, the actual time allowed should be based on the comparable time that an industry competent worker would take to achieve successful activity(s) completion.

As a rule of thumb, an activity(s) that would take only 2 hours to complete would be considered to be insufficiently complex and would likely restrict the opportunity for the apprentice to demonstrate their full range of knowledge, skills and behaviours.

#### MOET Practical Observation Approval Form

Return completed form to <a href="mailto:enquiries@euias.co.uk">enquiries@euias.co.uk</a>

Apprentice Name	
MOET Pathway	
Employer/provider and Site Address:	
Contact name for the Practical Observation, with contact details	
PPE Required for the Assessor	
Site-specific access/induction arrangements	
Plant/machinery photographs included?	YES/NO
Description of the proposed task(s)	