EPA Specification Utilities Engineering Technician



EPA Specification Section 7 – Supporting Documents and Guidance

- Gateway Eligibility Report
- Practice Multiple-Choice Test (Electrical Pathway)
 with Answer Scheme
- Practice Multiple-Choice Test links for all pathways
- Observation Tasks Employer Form

Contacts

This specification has been designed to provide all the advice and guidance you need to prepare yourself and your apprentices for endpoint assessment. However, if you have any further questions please contact the EUIAS Help Desk using one of the following:

Help Desk email: enquiries@euias.co.uk

Help Desk telephone: 0121 713 8310

Gateway Eligibility Report

(Standard Version: ST0159 version 1; Assessment Plan Version: ST0159/AP03)

Apprentice's name:	Apprentice's job title:
Name of Employer:	Name of Training provider:
Employer representatives present:	Training provider representatives present:
Apprenticeship start date:	Apprenticeship on-programme end date:
Gateway meeting date:	
Has the apprentice taken any part of the end- point assessment for this apprenticeship standard with any other End Point Assessment Organisation?	Y/N
If "Yes" please give details:	

Apprentice's details

Eligibility requirements:

The apprentice must confirm their achievement of the following:

Eligibility requirement	Achieved by the apprentice? Y/N	Evidence (scans of certificates MUST be included)
Achieved English level 2		
Achieved maths level 2		

Gateway Eligibility Report

Gateway Eligibility Declaration

The apprentice, the employer and the training provider must sign this form to confirm that they understand and agree to the following:

- 1. The apprentice has completed the required on-programme elements of the apprenticeship and is ready for end-point assessment with EUIAS
- 2. The apprentice will only submit their own work as part of end-point assessment
- 3. All parties agree that end-point assessment evidence may be recorded and stored by EUIAS for quality assurance purposes
- 4. The apprentice has been on-programme for a minimum duration of 365 days
- 5. The apprentice has achieved the mathematics and English requirements as detailed in this document
- 6. The apprentice, if successful, gives permission for EUIAS to request the apprenticeship certificate from the ESFA who issue the certificate on behalf of the Secretary of State
- 7. The apprentice has been directed to the EUIAS Appeals Policy and Complaints Policy
- 8. The employer/training provider has given the EUIAS at least three months' notice of requesting this EPA for this apprentice
- 9. If the Gateway Eligibility Report is not completed in full, meeting all requirements, and submitted to EUIAS, the end-point assessment cannot take place

Signed on behalf of the employer (print name):	Signature:	Date:
Signed on behalf of the training provider (print name):	Signature:	Date:
Apprentice's name (print):	Signature:	Date:

EUIAS use only:	
EUIAS Sign off:	
Comments/actions:	

Practice Multiple-Choice Test

(full version to follow)

Utilities Engineering Technician

Please write clearly in block capitals below	
Company name	
Forename (s)	
Last name (s)	
Date of birth	
Apprentice number	
Apprentice signature	
Date of knowledge test	

Level: 3

Standard: Utilities Engineering Technician

Pathway: Electrical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

- Use black ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an ⊠ against the possible answer you think is correct- if you wish to change your answer please put a line through ☒ and re-select with another ☒
- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded

Practice Multiple-Choice Test

Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Example Question		
London is the capital of		
Possible answers Answer		Answer
a)	Wales	×
b)	Scotland	
c)	Northern Ireland	
d)	England	Х

Information

- There are 40 questions
- All questions should be attempted

Advice

- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room.
 The examination must be conducted under examination conditions
- Cheating: you will be asked to leave the examination room and will be classified an automatic failure and referred to your employer

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Practice Multiple-Choice Test

Practice Multiple-Choice Test

Question 1		
How regularly should electrical safety equipment be inspected?		
Possible answers Answer		
a)	Daily	
b)	Weekly	
c)	Monthly	
d)	Prior to use	

State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace. Possible answers a) To decide how heavy chemical containers are b) To collect information about employees' health To decide how often to check chemical stock levels for re-

To identify the potential for exposure to harmful substances

Que	estion 3		
In th	In the image below, what does the red sign mean?		
Pos	sible answers	Answer	
a)	Mandatory behaviour		
b)	Prohibited behaviour		
c)	Information		70.7
d)	Warning		

c)

d)

ordering

Practice Multiple-Choice Test

Question 4		
When working in these locations which one does NOT require a Confined Space Entry Permit?		
Possible answers Answer		Answer
a)	Refrigeration Unit	
b)	Trench	
c)	Vessel	
d)	Ceiling Void	

LINKS to all practice papers

EPA Resources - End Point Assessment (euias.co.uk)

Employer Form for Observation with Questions

UET: Observation with Questions

Employer's name	
Observation Location Address	
Apprentice's name	
Pathway	
For Office Use Only:	
Assessor's name	
	 1
Observation date	

Instructions

- The observation with questions must take four hours
- The observation with questions may not be split, other than to allow comfort breaks as necessary or to allow the apprentice to move from one location to another as required
- An Independent Assessor will
 - observe and question the apprentice undertaking work as part of their normal duties, in the apprentice's workplace
 - remain in visual contact with the apprentice throughout
 - ask a minimum of five questions, across the tasks, where competence is not confirmed through observation of natural performance
 - record the answers given with a preference towards audio recording
- Simulation is not permitted.

Employer Form for Observation with Questions

The following activities must be covered by the apprentice's work being observed	Description of task for apprentice ¹
 Planning and preparation for work activities Completing risk assessment and identifying control measures Communicating with a stakeholder or 	
colleague for example, to outline work required or completed Completing task documentation	
 Conducting planned, preventative or reactive specialist maintenance on clean water or wastewater equipment, covering Two-three different types of maintenance tasks Two different types of equipment. The equipment must have multiple parts/elements 	
 Use of at least three different tools and equipment, including 'test equipment' Equipment isolation. 	
It is sufficient for the maintenance activity to be completed on either clean water or wastewater equipment.	

¹ This form can be optionally completed by employer and submitted to the EUIAS Service Delivery Team 10 working days before the day of the assessment.



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below		
Company name		
First name (s)		
Last name (s)		
Date of birth		
Apprentice signature		
Date of knowledge test		

Level: 3

Standard: Utilities Engineering Technician

Pathway: Electrical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

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- There are questions, possible answers as well as a column for you to mark your answer
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- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Exa	Example Question		
Lond	London is the capital of		
Possible answers Answer		Answer	
a)	Wales	×	
b)	Scotland		
c)	Northern Ireland		
d)	England	X	

Information

- There are 40 questions
- The pass mark is 28
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Advice

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Question 1		
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Poss	sible answers	Answer
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State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace. Possible answers a) To decide how heavy chemical containers are b) To collect information about employees' health To decide how often to check chemical stock levels for reordering

To identify the potential for exposure to harmful substances

Que	Question 3				
In the	In the image below, what does the red sign mean?				
Poss	sible answers	Answer			
a)	Mandatory behaviour				
b)	Prohibited behaviour				
c)	Information		-07		
d)	Warning				

d)



Question 4 Which ONE of the following locations does **NOT** require a Confined Space Entry

Permit?

Possible answers Answer		Answer
a)	Refrigeration Unit	
b)	Trench	
c)	Vessel	
d)	Ceiling Void	

Question 5 What is the correct order of working at height control measures? Possible answers Answer 1. Fall prevention 2. personal fall protection a) 3. avoid work at height 4. collective fall protection 1. Avoid work at height 2. fall prevention b) 3. collective fall protection 4. personal fall protection 1. Avoid work at height 2. collective fall protection c) 3. fall prevention 4. personal fall protection 1. Personal fall protection 2. collective fall protection d) 3. fall prevention 4. avoid work at height



Ques	Question 6		
Which ONE of the following manual handling statements is true?			
Possi	ble answers	Answer	
a)	Correct manual handling prevents all accidents		
b)	Correct manual handling prevents damage to equipment		
c)	Correct manual handling should only be applied in the workplace		
d)	Correct manual handling reduces the risk of human injury		

Which ONE of the following regulations provide guidance on the use of handheld tools? Possible answers Answer a) Control of Substances Hazardous to Health (COSHH) b) Provision and Use of Work Equipment Regulations 1998 (PUWER) c) Lifting Operations and Lifting Equipment Regulations 1998 (LOLER) d) Control of Major Accident Hazards Regulations 2015

Que	Question 8		
	Which ONE of the following activities must be completed before working in a confined space?		
Poss	sible answers	Answer	
a)	Modify the area so entry is not necessary		
b)	Check the worker has the right qualification		
c)	Ensure there is a safe system for working inside the space		
d)	Provide access and egress routes		

(COMAH)



Question 9		
Which ONE of the following is commonly classed as safety-critical?		
Possible answers Answer		
a)	Fuse	
b)	Control valve	
c)	Steam trap	
d)	Drain valve	

Quest	Question 10		
In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following can apply isolations?			
Possi	Possible answers Answer		
a)	Experienced people		
b)	Skilled people		
c)	Lead technicians		
d)	Authorised people		

In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous?

Possi	ble answers	Answer
a)	The substance will give off a strong odour	
b)	The substance will have a label identifying the hazard	
c)	The substance will be contained in a glass receptacle	
d)	The substance will be in a red container	



What type of information is provided on the coloured tag on a piece of rigging equipment? Possible answers a) Certification period b) Safe working load c) Maximum working load d) Safe to use

Ques	Question 13		
What type of document should be fixed to a scaffold before use?			
Poss	ble answers	Answer	
a)	Risk assessment		
b)	Safety certificate		
c)	Permit to work		
d)	Approved Scafftag		

Ques	Question 14		
Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?			
Possi	ble answers	Answer	
a)	Remove all clothing and douse down under the shower		
b)	Stand under the shower immediately and douse down under the shower		
c)	Complete the task and then douse down under the shower		
d)	Stop work and immediately report to the first aid room		



Quest	Question 15		
A gas test has been completed within a confined space.			
Which oxygen reading would allow safe entry into the confined space?			
Possi	ble answers	Answer	
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

Question 16			
What procedure is used to inform employees about health and safety?			
Possi	Possible answers Answer		
a)	Isolation		
b)	Risk assessment		
c)	Site audit		
d)	Toolbox talk		

Question 17		
Which ONE of the following must be tested before entering a confined space?		
Possi	ble answers	
a)	Number of people wanting access	
b)	Oxygen content	
c)	Size of area	
d)	Noise levels	



What is the first action that should be taken when assessing a potentially hazardous substance?

Poss	sible answers	Answer
2)	Provide appropriate PPE (Personal and Protective	
a)	Equipment)	
b)	Check the MSDS (Material Safety Data Sheet)	
c)	Check that there is space to store it safely	
d)	Conduct a risk assessment	

Question 19

According to Health, Safety and Environment (HSE) guidelines which ONE of the following controls is the least effective?

Poss	sible answers	Answer
a)	Elimination	
b)	Engineering	
c)	PPE	
d)	Substitution	

Question 20

Two technicians are working on the same piece of equipment which is isolated using a padlock.

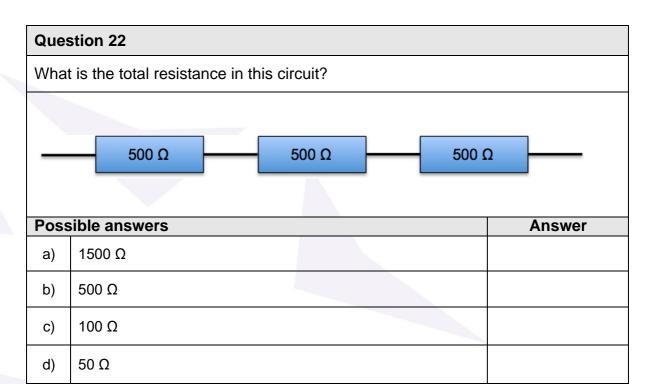
What safe isolation practice should be used?

Poss	sible answers	Answer
a)	Give each technician a key to the padlock	
b)	Use a multi padlock isolation tool	
c)	Leave the key tied to the padlock	
d)	Apply a long-term isolation	



When two waves of the same frequency have the opposite phase, what is the phase angle between them?

producting to the second secon		
Poss	Possible answers Answer	
a)	0°	
b)	90°	
c)	180°	
d)	360°	





Ques	Question 23		
In a	In a control system, what does the transducer do?		
Poss	Possible answers Answer		
a)	Changes a digital signal to a data packet		
b)	Converts a physical measurement into an electrical signal		
c)	Stores information and sends it to the site Supervisory Control and Data Acquisition (SCADA) system		
d)	Enables the equipment to work on 110V or 230V input voltages		

Ques	Question 24		
What	What is the formula for working out wattage?		
Poss	Possible answers Answer		
a)	Watts = Amps / Volts		
b)	Watts = Volts x Resistance		
c)	Watts = Amps x Volts		
d)	Watts = Resistance / Volts		

Ques	Question 25		
Using Ohms law, when the current is 12A and the resistance is 6 Ω , what is the volts value?			
Poss	sible answers	Answer	
a)	0.5 volts		
b)	2 volts		
c)	18 volts		
d)	72 volts		



What device is created when an insulated wire in an electrical circuit is wrapped around an iron core?

Possible answers Answer		Answer
a)	Electromagnet	
b)	Motor	
c)	Generator	
d)	Magnet	

Question 27

On an electrical equipment label, what does the term 'd' refer to?

CE 0477 (Ex) II 2 G Ex d IC T4 Gb

Possi	ble answers	Answer
a)	Type of protection	
b)	Temperature group	
c)	Gas group	
d)	Explosion protection	

Which ONE of the following definitions best fits the terminology 'specification'? Possible answers Answer a) The capacity to withstand continuous force b) The standard when measured against another object of similar design c) A detailed description of the design and materials of an object d) The specified point beyond which certification is invalid



Question 29		
Which device measures a change in process conditions?		
Possi	ble answers	Answer
a)	Convertor	
b)	Microprocessor	
c)	PLC (programmable logic controller)	
d)	Sensor	

Quest	Question 30				
What	What is the metric SI (International System of Units) unit for torque?				
Possi	Possible answers Answer				
a)	Mn				
b)	Nm				
c)	Tq				
d)	N				

Ques	Question 31				
What	What type of maintenance is root cause analysis?				
Possi	Possible answers Answer				
a)	Preventative				
b)	Reflective				
c)	Planned				
d)	Reactive				



What does the symbol below represent when seen on a British Standard convention drawing?

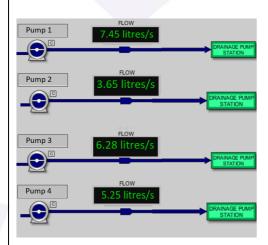


Possi	ble answers	Answer
a)	Electrical signal	
b)	Instrument signal	
c)	Hydraulic line	
d)	Pneumatic line	

Question 33

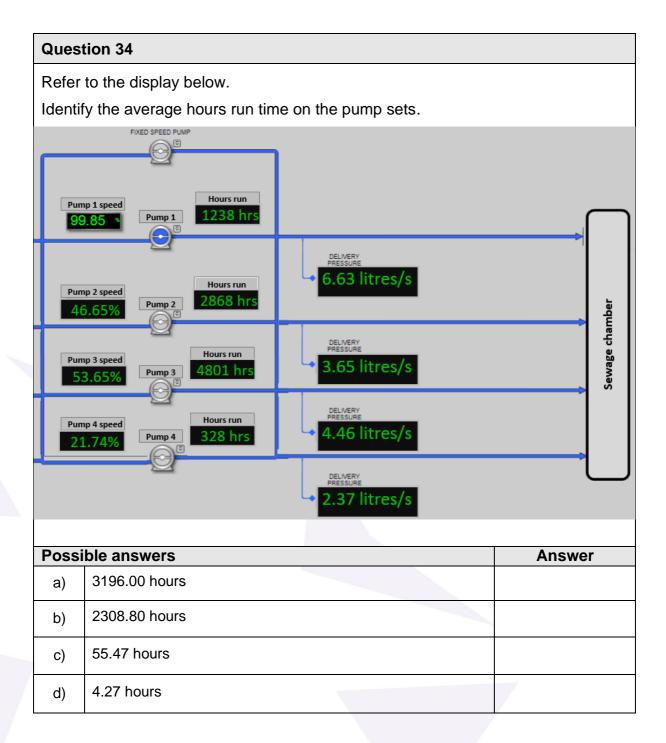
Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.



Possi	ble answers	Answer
a)	3.25 litres per second	
b)	2.25 litres per second	
c)	2.20 litres per second	
d)	2.05 litres per second	







Que	Question 35				
Refe	Refer to the image below.				
Whic	ch ONE of the following instrume	nts would disp	play this information?		
Poss	sible answers	Answer			
a)	Dissolved oxygen analyser		8 04 nnm		
b)	Temperature transmitter		8.94 ppm 19.3 Deg C		
с)	Human Machine Interface				
d)	pH probe				

Que	Question 36				
Refe	Refer to the image below.				
Wha	t measurement is the reading d	isplaying?			
Pos	sible answers	Answer			
a)	Signal velocity	<u> </u>			
b)	Viscosity of a liquid		1.84 NTU		
c)	Capacitance Probe (RF)		1.0 T NIO		
d)	Turbidity				



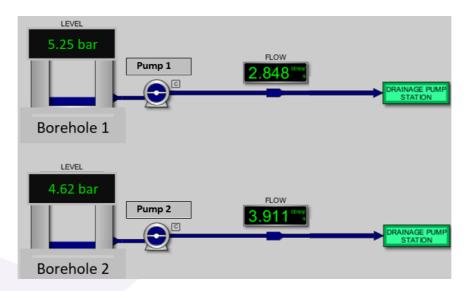
Refer to the trend analysis snapshot below of a pumping station. On what day did the maximum flow rate occur?

Possi	ble answers	Answer
a)	18 May	
b)	19 May	
c)	20 May	
d)	21 May	



Refer to the display below.

If 1.0 bar of pressure equals approximately 10.1972 mH₂O, what is the current level in mH₂O of bore hole 1

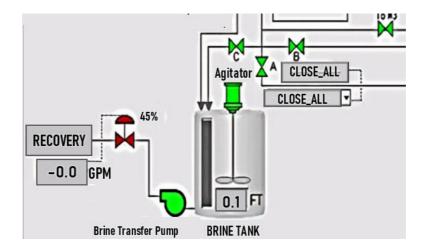


Possi	ble answers	Answer
a)	29.04 mH ₂ O	
b)	39.9 mH₂O	
c)	47.1 mH₂O	
d)	53.5 mH₂O	



Refer to the extract from a SCADA display.

Which ONE of the following figures is the flowrate from the brine tank to the Recovery?



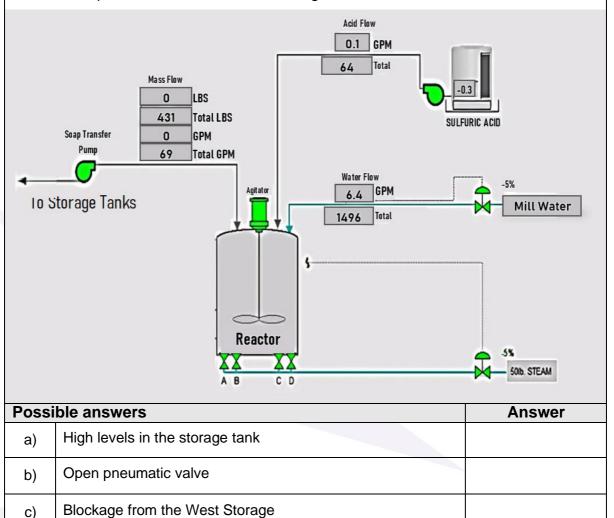
Possi	Answer	
a)	-0.0 Gallons Per Minute	
b)	The information is not in the display	
c)	0.1 FT	
d)	45%	



d)

Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



End of Practice Knowledge Assessment

Closed pneumatic valve



Practice Knowledge Assessment

Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	D	15	А	29	D
2	D	16	D	30	В
3	В	17	В	31	D
4	D	18	В	32	D
5	В	19	С	33	С
6	D	20	В	34	В
7	В	21	А	35	А
8	С	22	В	36	D
9	А	23	В	37	В
10	D	24	С	38	D
11	В	25	D	39	А
12	А	26	А	40	D
13	D	27	А		
14	В	28	С		



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below		
Company name		
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Last name (s)		
Date of birth		
Apprentice signature		
Date of knowledge test		

Level: 3

Standard: Utilities Engineering Technician

Pathway: Instrumentation Control and

Automation

Duration: 1 hour

Materials

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How regularly should electrical safety equipment be inspected?				
Possible answers		Answer		
a)	Daily			
b)	Weekly			
c)	Monthly			
d)	Prior to use			

Question 2					
What procedure is used to inform employees about health and safety?					
Possible answers Answer					
a)	Risk assessment				
b)	Isolation				
c)	Toolbox talk				
d)	Site audit				

Question 3					
What type of safety sign is shown below?					
Poss	sible answers	Answer	A		
a)	Mandatory				
b)	Warning				
c)	Prohibition				
d)	Emergency				



According to Health, Safety and Environment (HSE) guidelines which ONE of the following controls is the least effective? Possible answers Answer a) Elimination b) Engineering c) PPE d) Substitution

What is the first action that should be taken when assessing a potentially hazardous substance? Possible answers Answer a) Provide appropriate PPE (Personal and Protective Equipment) b) Check the MSDS (Material Safety Data Sheet) c) Check that there is space to store it safely d) Conduct a risk assessment

Question 6 State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace. Possible answers Answer a) To decide how heavy chemical containers are b) To collect information about employees' health c) To decide how often to check chemical stock levels for reordering d) To identify the potential for exposure to harmful substances



A gas test has been completed within a confined space. Which oxygen reading would allow safe entry into the confined space?

Poss	Possible answers		
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

Question 8

What does this green sign mean?

Pos	sible answers	Answer
a)	Prohibited behaviour	
b)	Warning	
c)	Mandatory behaviour	
d)	Information	



Question 9

Which ONE of the following regulations provide guidance on the use of handheld tools?

Poss	sible answers	Answer
a)	Control of Substances Hazardous to Health (COSHH)	
b)	Provision and Use of Work Equipment Regulations 1998 (PUWER)	
c)	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)	
d)	Control of Major Accident Hazards Regulations 2015 (COMAH)	



Que	Question 10		
Which ONE of the following is commonly classed as safety-critical?			
Possible answers Answer			
a)	Fuse		
b)	Control valve		
c)	Steam trap		
d)	Drain valve		

Question 11		
In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following apply isolations?		
Poss	Possible answers Answer	
a)	Experienced people	
b)	Skilled people	
c)	Lead technicians	
d)	Authorised people	

Que	Question 12		
In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous?			
Possible answers Answer		Answer	
a)	The substance will give off a strong odour		
b)	The substance will have a label identifying the hazard		
c)	The substance will be contained in a glass receptacle		
d)	The substance will be in a red container		



Que	Question 13		
What type of information is provided on the coloured tag on a piece of rigging equipment?			
Possible answers Answer			
a)	Certification period		
b)	Safe working load		
c)	Maximum working load		
d)	Safe to use		

Que	Question 14		
What type of document should be fixed to a scaffold before use?			
Poss	Possible answers Answer		
a)	Risk assessment		
b)	Safety certificate		
c)	Permit to work		
d)	Approved Scafftag		

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Which ONE of the following must be tested before entering a confined space?			
Possible answers			
a)	Number of people wanting access		
b)	Oxygen content		
c)	Size of area		
d)	Noise levels		



Question 16 When working in these locations which one does NOT require a Confined Space Entry Permit? Possible answers Answer a) Refrigeration Unit b) Trench c) Vessel d) Ceiling Void

Question 17		
An o	perative is asked to carry out a task that will create dust.	
Wha	t will they need to do?	
Poss	sible answers	Answer
a)	Dust is not a hazardous substance, so no safety measures are required	
b)	Wait until the wind is strong so it will blow the dust away	
c)	Wear the PPE identified on the permit or risk assessment	
d)	Only work for short periods and take regular breaks	

Que	Question 18	
Which ONE of the following manual handling statements is true?		
Pos	sible answers	Answer
a)	Correct manual handling prevents all accidents	
b)	Correct manual handling prevents damage to equipment	
c)	Correct manual handling should only be applied in the workplace	
d)	Correct manual handling reduces the risk of human injury	



Que	Question 19	
Wha	t is the correct order of working at height control me	asures?
Pos	sible answers	Answer
a)	 Fall prevention personal fall protection avoid work at height collective fall protection 	
b)	 Avoid work at height fall prevention collective fall protection personal fall protection 	
c)	 Avoid work at height collective fall protection fall prevention personal fall protection 	
d)	Personal fall protection collective fall protection fall prevention avoid work at height	

Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?

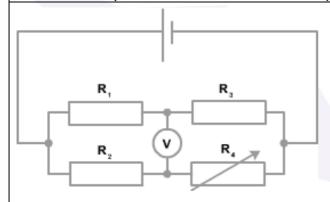
Possi	ble answers	Answer
a)	Remove all clothing and douse down under the shower	
b)	Stand under the shower immediately and douse down under the shower	
c)	Complete the task and then douse down under the shower	
d)	Stop work and immediately report to the first aid room	



Que	Question 21		
Whic	Which ONE of the following definitions best fits the terminology 'specification'?		
Poss	Possible answers Answer		
a)	The capacity to withstand continuous force		
b)	The standard when measured against another object of similar design		
c)	A detailed description of the design and materials of an object		
d)	The specified point beyond which certification is invalid		

In the image below the bridge circuit is balanced.

If R1 = 200 Ω , R2 = 550 Ω and R4 = 100 Ω , what is the value of R3?



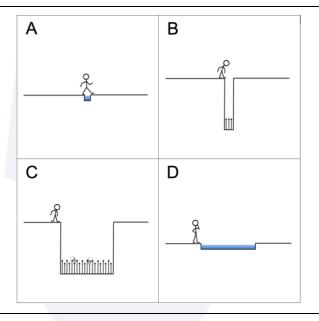
Poss	sible answers	Answer
a)	2000 Ω	
b)	500 Ω	
c)	450 Ω	
d)	250 Ω	



Que	Question 23		
Wha	What is the formula for Ohms law?		
Poss	sible answers	Answer	
a)	$I = R \times V$		
b)	$I = R \div V$		
c)	$I = V \div R$		
d)	$I = V \times R$		

Looking at the image provided and taking into consideration risk, which task is low probability and low in impact?

Pos	sible answers	Answer
a)	A	
b)	В	
c)	С	
d)	D	





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A technician is working on a flow transmitter with a linear feedback signal of 4-20 mA. The transmitter has a range of 0-1600 L/per min. The measured feedback signal is 14 mA.

What is the flow rate?

Poss	sible answers	Answer
a)	1400 L/per min	
b)	1200 L/per min	
c)	1000 L/per min	
d)	800 L/per min	

Question 26

An operative is working on a 4-20 mA pressure transmitter with a working range of 0-160 mbar. The pressure is set at 100 mbar.

What would the expected feedback signal be?

Poss	sible answers	Answer
a)	14 mA	
b)	12 mA	
c)	10 mA	
d)	8 mA	

Question 27			
Whic	Which device measures a change in process conditions?		
Poss	sible answers	Answer	
a)	Sensor		
b)	Microprocessor		
c)	PLC (programmable logic controller)		
d)	Convertor		



Que	Question 28		
What is the most common output range of a pneumatic transmitter?			
Poss	Possible answers Answer		
a)	0 to 1.9 bar		
b)	0 to 15 bar		
c)	0.2 to 1.0 bar		
d)	2 to 20 bar		

Que	Question 29		
In a	In a control system, what does the transducer do?		
Pos	sible answers	Answer	
a)	Changes a digital signal to a data packet		
b)	Converts a physical measurement into an electrical signal		
c)	Stores information and sends it to the site Supervisory Control and Data Acquisition (SCADA) system		
d)	Enables the equipment to work on 110V or 230V input voltages		

Que	Question 30		
Wha	What is the metric SI (International System of Units) unit for torque?		
Poss	Possible answers Answer		
a)	Mn		
b)	Nm		
c)	Тq		
d)	N		



Que	Question 31			
What type of maintenance is root cause analysis?				
Poss	Possible answers Answer			
a)	Preventative			
b)	Reflective			
c)	Planned			
d)	Reactive			

What does the symbol below represent when seen on a British Standard convention drawing?

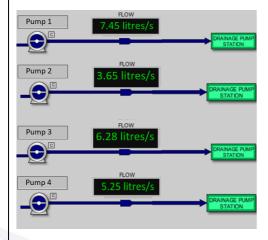


Poss	sible answers	Answer	
a)	Electrical signal		
b)	Instrument signal		
c)	Hydraulic line		
d)	Pneumatic line		



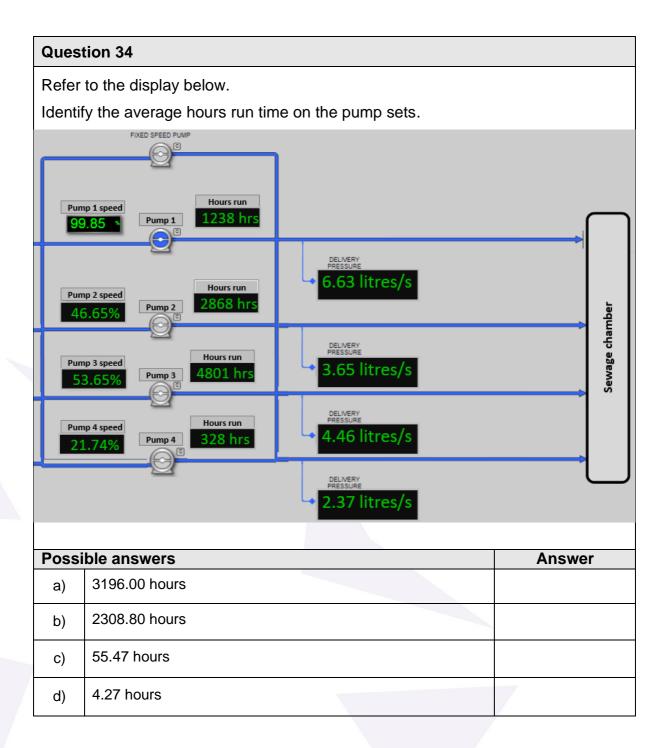
Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.



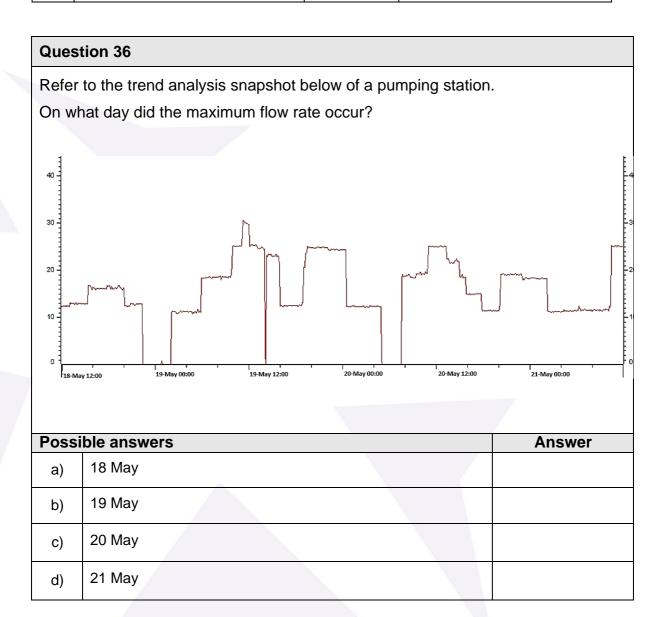
Possi	ble answers	Answer
a)	2.05 litres per second	
b)	2.20 litres per second	
c)	2.25 litres per second	
d)	3.25 litres per second	







Que	Question 35				
Refe	Refer to the image below.				
Whic	ch ONE of the following instrume	nts would disp	play this information?		
Pos	sible answers	Answer			
a)	Dissolved oxygen analyser		9 04 nnm		
b)	Temperature transmitter		8.94 ppm 19.3 Deg C		
c)	Human Machine Interface				
d)	pH probe				

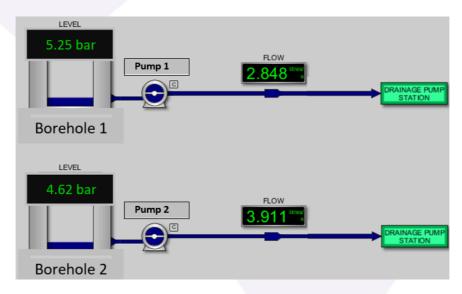




Que	Question 37				
Refe	Refer to the image below.				
	t measurement is the reading dis				
Poss	sible answers	Answer			
a)	Signal velocity				
b)	Viscosity of a liquid		1 84		
c)	Capacitance Probe (RF)		I O I NIO		
d)	Turbidity				

Refer to the display below.

If 1.0 bar of pressure equals approximately 10.1972 mH_2O , what is the current level in mH_2O of bore hole 1

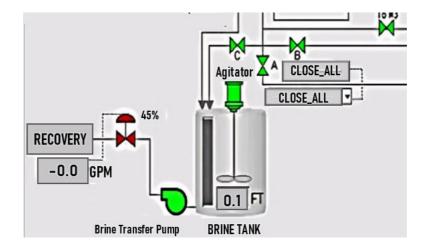


Poss	ble answers	Answer
a)	29.04 mH ₂ O	
b)	39.9 mH ₂ O	
c)	47.1 mH ₂ O	
d)	53.5 mH₂O	



Refer to the extract from a SCADA display.

Which ONE of the following figures is the flowrate from the brine tank to the Recovery?



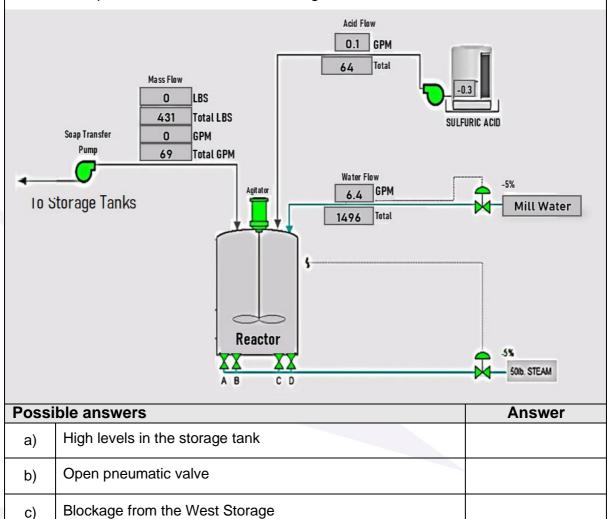
Possi	Answer	
a)	-0.0 Gallons Per Minute	
b)	The information is not in the display	
c)	0.1 FT	
d)	45%	



d)

Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



End of Practice Knowledge Assessment

Closed pneumatic valve



Practice Knowledge Assessment

Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	D	15	В	29	В
2	С	16	D	30	В
3	В	17	С	31	D
4	С	18	D	32	D
5	В	19	В	33	В
6	D	20	В	34	В
7	А	21	С	35	А
8	D	22	С	36	В
9	В	23	С	37	D
10	А	24	А	38	D
11	D	25	С	39	А
12	В	26	А	40	D
13	А	27	А		
14	D	28	С		



Practice Assessment Utilities Engineering Technician

Please write clearly in block capitals below				
Company name				
First name (s)				
Last name (s)				
Date of birth				
Apprentice signature				
Date of knowledge test				

Level: 3

Standard: Utilities Engineering Technician

Pathway: Mechanical

Duration: 1 hour

Materials

For this paper you must have:

- Pens
- Scientific calculator (non-programmable)

Instructions

- Use black ink or black ball-point pen
- Fill in the boxes at the top of this page
- Answer all questions
- There are questions, possible answers as well as a column for you to mark your answer
- Mark your answer with an ☒ against the possible answer you think is correct- if you wish to change your answer please put a line through ☒ and re-select with another ☒



- Only one answer per question allowed. Answers which do not follow the rules of selection will be disallowed. This may impact on the grade awarded
- Do all rough work in this answer book

Below is a Sample:

London is the capital of....

Exa	Example Question		
Lond	London is the capital of		
Poss	Possible answers Answer		
a)	Wales	×	
b)	Scotland		
c)	Northern Ireland		
d)	England	X	

Information

- There are 40 questions
- All questions should be attempted
- The pass mark is 28

Advice

- Do not spend too long on one question
- Read all questions thoroughly before starting your examination
- Mobile phones and watches must not be taken into the examination room.
 The examination must be conducted under examination conditions
- Cheating: you will be asked to leave the examination room and will be classified an automatic failure and referred to your employer

THIS PAPER MUST NOT BE COPIED OR CIRCULATED WITHOUT THE WRITTEN PERMISSION OF THE EUIAS

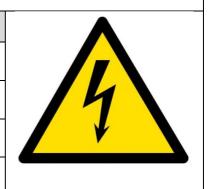
Do not turn over the page or commence the knowledge test until the invigilator instructs you to





What type of safety sign is shown below?

Possible answers		Answer
a)	Mandatory	
b)	Warning	
c)	Prohibition	
d)	Emergency	



Question 2

State ONE purpose of completing a Control of Substances Hazardous to Health Regulations (COSHH) assessment in the workplace.

Pos	sible answers	Answer
a)	To decide how heavy chemical containers are	
b)	To collect information about employees' health	
c)	To decide how often to check chemical stock levels for re- ordering	
d)	To identify the potential for exposure to harmful material	

Question 3

What is the first action that should be taken when assessing a potentially hazardous substance?

Poss	sible answers	Answer
a)	Provide appropriate PPE (Personal Protective Equipment)	
b)	Check the MSDS (Material Safety Data Sheet)	
c)	Check that there is space to store it safely	
d)	Conduct a risk assessment	



Question 4 According to Health, Safety and Environment (HSE) guidelines which ONEof the following controls is the least effective? Possible answers Answer a) Elimination b) Engineering c) PPE d) Substitution

Which ONE of the following activities must be completed before working in a confined space? Possible answers a) Ensure there is a safe system for working inside the space b) Check the worker has the right qualification c) Modify the area so entry is not necessary d) Provide access and egress routes

Que	Question 6		
Whic	Which ONE of the following is commonly classed as safety-critical?		
Poss	ssible answers Answer		
a)	Fuse		
b)	Control valve		
c)	Steam trap		
d)	Drain valve		



Two technicians are working on the same piece of equipment which is isolated using a padlock.

What safe isolation practice should be used?

Poss	sible answers	Answer
a)	Give each technician a key to the padlock	
b)	Use a multi padlock isolation tool	
c)	Leave the key tied to the padlock	
d)	Apply a long-term isolation	

Question 8

Which ONE of the following regulations provide guidance on the use of handheld tools?

Pos	Possible answers Answer	
a)	Control of Substances Hazardous to Health (COSHH)	
b)	Provision and Use of Work Equipment Regulations 1998 (PUWER)	
c)	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)	
d)	Control of Major Accident Hazards Regulations 2015 (COMAH)	

Question 9

In accordance with Health and Safety Executive (HSE) guidelines, which ONE of the following apply isolations?

Poss	sible answers	Answer
a)	Experienced people	
b)	Skilled people	
c)	Lead technicians	
d)	Authorised people	



In accordance with Health and Safety Executive (HSE) regulations, how would you know if a substance was regarded as hazardous? Possible answers a) The substance will give off a strong odour b) The substance will have a label identifying the hazard c) The substance will be contained in a glass receptacle d) The substance will be in a red container

What type of information is provided on the coloured tag on a piece of rigging equipment? Possible answers Answer a) Certification period b) Safe working load c) Maximum working load d) Safe to use

Que	Question 12		
Wha	What type of document should be fixed to a scaffold before use?		
Poss	sible answers	Answer	
a)	Risk assessment		
b)	Safety certificate		
c)	Permit to work		
d)	Approved Scafftag		



Que	Question 13		
Assuming an emergency shower is close by, what should a technician do if they come into contact with hazardous substances whilst wearing a protective suit?			
Poss	Possible answers Answer		
a)	Remove all clothing and douse down under the shower		
b)	Stand under the shower immediately and douse down under the shower		
c)	Complete the task and then douse down under the shower		
d)	Stop work and immediately report to the first aid room		

Que	Question 14		
A gas test has been completed within a confined space. Which oxygen reading would allow safe entry into the confined space?			
Poss	Possible answers Answer		
a)	19.5% - 23.5%		
b)	14% - 19%		
c)	6% - 14%		
d)	< 6%		

	Que	SHOIL 19	
An operative is asked to carry out a task that will create dust. What will they nee do?		Vhat will they need to	
Ī	Poss	sible answers	Answer
	a)	Dust is not a hazardous substance, so no safety measures are required	
	b)	Wait until the wind is strong so it will blow the dust away	
	c)	Wear the PPE identified on the permit or risk assessment	
	d)	Only work for short periods and take regular breaks	



Que	Question 16		
When working in these locations which one does NOT require a Confined Space Entry Permit?			
Poss	Possible answers Answer		
a)	Refrigeration Unit		
b)	Trench		
c)	Vessel		
d)	Ceiling Void		

0	0		
Ques	estion 17		
Which	Which ONE of the following must be tested before entering a confined space?		
Possi	ble answers		
a)	Number of people wanting access		
b)	Oxygen content		
c)	Size of area		
d)	Noise levels		



Que	Question 18 What is the correct order of working at height control measures?		
Wha			
Pos	sible answers	Answer	
a)	 Fall prevention personal fall protection avoid work at height collective fall protection 		
b)	 Avoid work at height fall prevention collective fall protection personal fall protection 		
c)	 Avoid work at height collective fall protection fall prevention personal fall protection 		
d)	 Personal fall protection collective fall protection fall prevention avoid work at height 		

Que	Question 19		
How	How regularly should electrical safety equipment be inspected?		
Poss	sible answers	Answer	
a)	Daily		
b)	Weekly		
c)	Monthly		
d)	Prior to use		



Question 20			
Whic	Which ONE of the following manual handling statements is true?		
Poss	Possible answers Answer		
a)	Correct manual handling prevents all accidents		
b)	Correct manual handling prevents damage to equipment		
c)	Correct manual handling should only be applied in the workplace		
d)	Correct manual handling reduces the risk of human injury		

Question 21			
In terms of psi (pound/square inch), what is 1 bar is equivalent to?			
Poss	Possible answers Answer		
a)	1.47 psi		
b)	14.7 psi		
c)	17.4 psi		
d)	147 psi		

	What is the surface area of the cube in the image? The length of each side is 1 inch.			
Poss	sible answers	Answer		
a)	36 inches ²		1"	
b)	6 inches ²			
c)	4 inches ²			
d)	1 inch ²		1"	



Question 23			
Wha	What is the SI (International System of Units) name for force?		
Poss	Possible answers Answer		
a)	Hertz		
b)	PSI		
c)	Watts		
d)	Newton		

Que	Question 24			
Whe	When seen on a flange, what does 150lb refer to?			
Poss	Possible answers Answer			
a)	Weight			
b)	Pressure rating			
c)	Cost code			
d)	Size			

Que	stion 25	
Whic	ch ONE of the following definitions best fits the terminology	'specification'?
Poss	sible answers	Answer
a)	The capacity to withstand continuous force	
b)	The standard when measured against another object of similar design	
c)	A detailed description of the design and materials of an object	
d)	The specified point beyond which certification is invalid	



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What does the symbol below represent when seen on a British Standard convention drawing?



Possible answers Answer		Answer
a)	Electrical signal	
b)	Instrument signal	
c)	Hydraulic line	
d)	Pneumatic line	

Question 27

Which of the following is **NOT** one of the elements needed to start a fire?

Possible answers		Answer
a)	CO ₂ (Carbon Dioxide)	
b)	Fuel	
c)	Heat	
d)	Oxygen	

Question 28

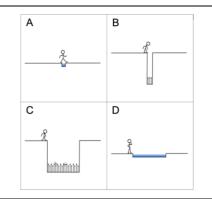
Which type of maintenance schedule is more likely to lessen the likelihood of plant or equipment failure

Pos	sible answers	Answer
a)	Reactive maintenance	
b)	Risk based maintenance	
c)	Condition based maintenance	
d)	Preventative maintenance	



Looking at the image provided and taking into consideration risk, which task is low probability and low in impact?

Possible answers		Answer
a)	A	X
b)	В	
c)	С	
d)	D	



Question 30

What would be a typical sign that a filter was starting to become blocked?

What would be a typical sign that a litter was starting to become blocked?				
Possible answers Answer				
a)	Increase in differential pressure			
b)	Static differential pressure			
c)	Decrease in differential pressure			
d)	Zero differential pressure			

Question 31

What is the metric SI (International System of Units) unit for torque?

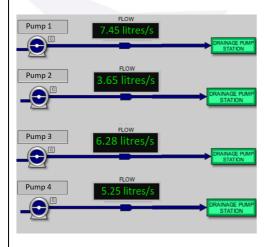
Poss	sible answers	Answer
a)	Mn	
b)	Nm	
c)	Тq	
d)	Z	



Que	Question 32			
Wha	What type of maintenance is Root cause analysis?			
Poss	Possible answers Answer			
a)	Preventative			
b)	Reflective			
c)	Planned			
d)	Reactive			

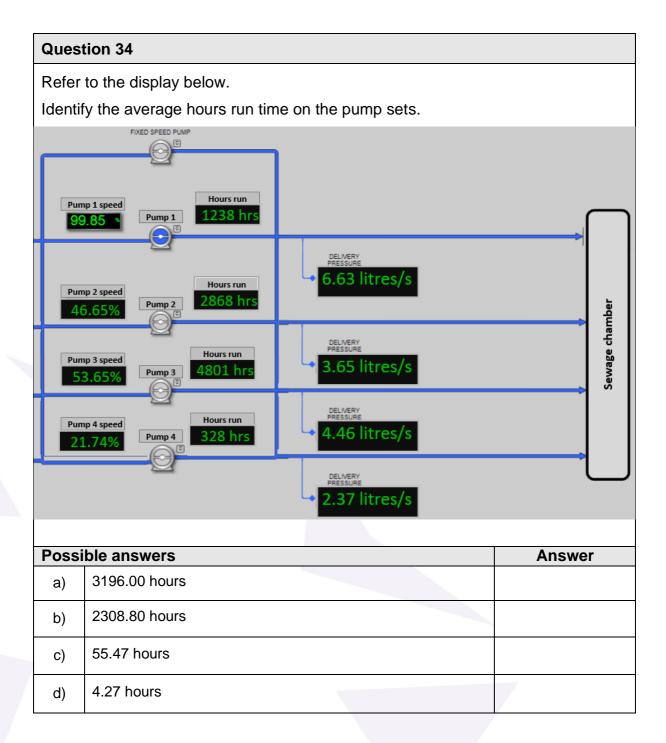
Refer to the diagram below.

Calculate the difference between the flow rates of pump 1 and pump 4.



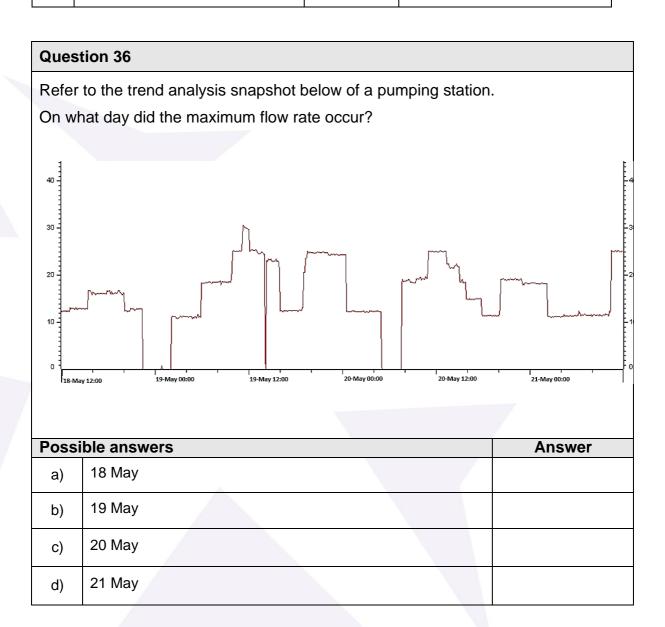
Possi	ble answers	Answer
a)	2.05 litres per second	
b)	2.20 litres per second	
c)	2.25 litres per second	
d)	3.25 litres per second	







Question 35				
Refer to the image below.				
Which ONE of the following instruments would display this information?				
Possible answers Answer				
a)	Dissolved oxygen analyser		9 04 ppm	
b)	Temperature transmitter		8.94 ppm 19.3 Deg C	
c)	Human Machine Interface			
d)	pH probe			

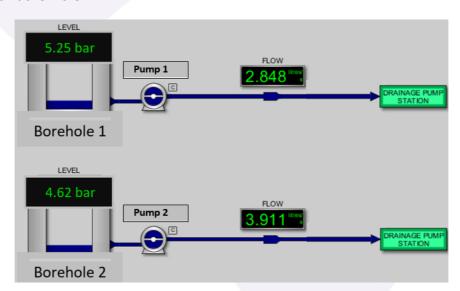




Que	Question 37				
Refe	Refer to the image below.				
	t measurement is the reading dis	playing? Answer			
a)	Signal velocity				
b)	Viscosity of a liquid		1.84 NTU		
c)	Capacitance Probe (RF)		1.0 I NIO		
d)	Turbidity				

Refer to the display below.

If 1.0 bar of pressure equals approximately 10.1972 mH_2O , what is the current level in mH_2O of bore hole 1

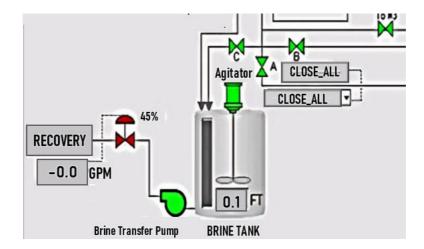


Poss	ble answers	Answer
a)	29.04 mH ₂ O	
b)	39.9 mH ₂ O	
c)	47.1 mH ₂ O	
d)	53.5 mH₂O	



Refer to the extract from a SCADA display.

Which ONE of the following figures is the flowrate from the brine tank to the Recovery?

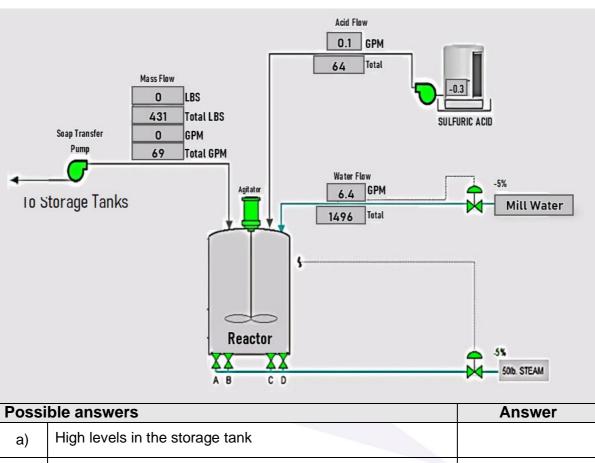


Possi	ble answers	Answer
a)	-0.0 Gallons Per Minute	
b)	The information is not in the display	
c)	0.1 FT	
d)	45%	



Refer to the extract from a SCADA display. There is no flow rate being measured from the mill tank to the reactor.

What could prevent the water flow reaching the reactor?



Possi	Die answers	Answer
a)	High levels in the storage tank	
b)	Open pneumatic valve	
c)	Blockage from the West Storage	
d)	Closed pneumatic valve	

End of Practice Knowledge Assessment



Practice Knowledge Assessment

Answer scheme

Question	Answer	Question	Answer	Question	Answer
1	В	15	С	29	А
2	D	16	D	30	А
3	В	17	В	31	В
4	С	18	В	32	D
5	А	19	D	33	В
6	А	20	D	34	В
7	В	21	В	35	А
8	В	22	В	36	В
9	D	23	D	37	D
10	В	24	В	38	D
11	А	25	С	39	А
12	D	26	D	40	D
13	В	27	А		
14	А	28	D		